All tires listed are proudly made in Pennsylvania and Tennessee.
Dear Customer,

For nearly a century since our founding in 1915, Specialty Tires of America has remained committed to providing our customers with quality American made tires proudly manufactured by dedicated American craftsmen. Our two manufacturing plants located in Indiana, Pennsylvania and Unicoi, Tennessee produce an extensive variety of tires and specialize in short tire manufacturing production runs with reduced order lead times and quick customer response.

July 1st of 2013 marked my twenty-fifth year of service since first joining our company in 1988 and I am proud to be a part of such an outstanding company. On behalf of the 700 employees who tirelessly strive to deliver craftsmanship to our customers, we thank you for your confidence and continued support in helping us achieve the American dream.

Sincerely,

Don Mateer III, President
Specialty Tires of America, Inc.
WARNING

• DO NOT, UNDER ANY CIRCUMSTANCES, MOUNT ANY SPECIALTY TIRES OF AMERICA PRODUCED TIRE (STA TIRE) ON A WHEEL THAT DOES NOT MEET TIRE & RIM ASSOCIATION STANDARDS.

• Use of STA tires on wheels that do not meet Tire & Rim Association standards can cause the assembly to fail and burst with explosive force sufficient to cause serious personal injury or death.

• STA tires are intended to be used exclusively on tire rims designed and manufactured to comply with Tire & Rim Association standards and specifications. Any person using STA tires on wheels that do not meet Tire & Rim Association standards and specifications or on damaged wheels assumes responsibility for these dangerous actions and agrees to reimburse Specialty Tires of America (and its affiliated companies) for all loss, damage, or cost it may suffer because of such actions.

• Wheel standards and specifications can be obtained by writing to: Tire & Rim Association, 175 Montrose West Avenue, Suite 150, Copley, Ohio 44321 or by consulting your rim manufacturer. Consult your rim manufacturer to determine if your rim can be used with the tire selected for your application.

TIRE MOUNTING INSTRUCTIONS—

• IT IS ABSOLUTELY IMPORTANT THAT TIRE MOUNTING IS PREFORMED ONLY BY SPECIALY TRAINED PERSONNEL USING PROPER TOOLS AND PROCEDURES.

• Failure to follow safe mounting procedures can result in faulty positioning of the tire and cause the assembly to burst with explosive force sufficient to cause serious personal injury or death.

• Clean rim and lubricate beads with rubber lubricant.

• Always lock rim on mounting machine or place assembly in a safety cage. Use an air hose with clip on chuck and extension air gauge.

• NEVER exceed 40 psi to seat beads on rim. Excessive air pressure can damage the tire and cause it to violently blow off the wheel. IF THE TIRE BEADS DO NOT SEAT, STOP! RELEASE ALL AIR FROM THE TIRE, AND CONTACT SPECIALTY TIRES OF AMERICA OR A TRAINED MOUNTING PROFESSIONAL.

• There is a danger of serious injury or death if a tire of one bead diameter is installed on a rim or wheel of a different rim diameter. Always replace a tire with another tire of exactly the same bead diameter designation and suffix letters. For example, a 16” tire mounts on a 16” rim. Never mount a 16” tire on a 16.1” or 16.5” rim. A 16.1” tire mounts on a 16.1” rim. Never mount a 16.1” tire on a 16” or 16.5” rim. A 16.5” tire mounts on a 16.5” rim. Never mount a 16.5” tire on a 16” or 16.1” rim.
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# AMERICAN CONTRACTOR®
## G2/L2 LOADER GRADER

**Uses for G2/L2 tires:**
- Road graders
- Front end loaders
- Dozers
- Forklift trucks
- Scrapers

## TUBELESS TIRE SPECIFICATIONS

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*Tube type  **Style name (Traction Grader)
# AMERICAN CONTRACTOR®
## STA E/L3, XT-3 ROCK SERVICE

Uses for E/L3, XT-3 tires:
- Forklift trucks
- Scrapers
- Haul trucks

### SERVICE USE TYPE

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* Denotes non-stocking  (TT)-Tube type  (TL)-Tubeless

** WWW.STAUSAONLINE.COM | EMAIL: INFO@STAUSAONLINE.COM **

PH: 724-349-9650 | TF: 800-622-7327 | FAX: 724-349-8192
AMERICAN CARRIER™
L3, L4 TREADED
(PORT CONTAINER EQUIPMENT)

Uses for L3, L4 tires:
- Forklift trucks
- Container handlers
- Reach stackers

### L3

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* Tube type

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E/L4 ROCK TRAXION®

**Uses for E/L4 tires:**
- Dumps
- Scrapers
- Loaders

**E/L4 tire features and benefits:**
- Tread depth 50% greater than an E/L3 tire
- All construction on this page is tubeless
- “E” service used on earth moving equipment
- “L” service used on loader/dozer equipment

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* Tire does not have internal tread wear indicators.

## L5S

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* Tire does not have internal tread wear indicators.
**BIG JAKE® L5**

**Uses for L5 tires:**
- Mining (surface and underground)
- Loader equipment

**Features and benefits:**
- L5 tires are used for the most severe service requirements
- Tread depth 150% greater than an L4 tire

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* Tube type
### BIG JAKE® L5S

**Uses for L5S tires:**
- Mining—tread wear indicators
- Loader service
- Severe use applications

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* Tire has no internal tread wear indicators.

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## AMERICAN CONTRACTOR®
### R4 INDUSTRIAL TRACTOR

**Uses for R4 tires:**
- Backhoes
- Tractor loaders
- Forklift trucks

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## COMMANDER

**Features:**
- Uni-directional
- Designed to work on Cadillac gage assault vehicle
- Run flat design

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# LS2 Tire Features and Benefits:

- Advanced rubber compounds provide maximum resistance to cutting, chipping and punctures
- Proven tread angles direct snags away from tire reducing penetrations
- Deep self-cleaning lugs for maximum traction and pulling power
- Four steel belts for maximum protection
- 25% deeper tread than LS1 standard tires
- Rim guard protects rim and bead area

## Table of Specifications

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**AMERICAN FARMER®**

**TRAXION® CLEAT R-1**

Curved bar tread design provides the following benefits:
- Quick self-cleaning in wet conditions
- Large traction footprint for even torque transfer
- Extended warranty coverage—includes limited stubble and field hazard protection

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* Combine tires have Stalkbuster® tread compound.

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## TRAXION® CLEAT R-1

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**AMERICAN FARMER® TRAXION® R-1**

Straight bar tread design provides following benefits:
- Tread pattern for maximum traction
- Tread compound formulated for durability and long service life
- Classic look for older tractors
- Extended warranty coverage—includes limited stubble and field hazard protection

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* Tubeless
# American Farmer® Tractor R-1

**Features and benefits:**
- Fits tractor and implement applications
- Constructed for durability
- Nylon cord for long service life

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* Tube type

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# American Farmer® Irrigation Traxion® Cleat R-1

**Features and benefits:**
- Deep tread for firm traction in soft ground
- Curved tread for easy cleaning
- Tread rubber designed to resist UV rays
- 5 year limited warranty

## TUBELESS

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### BUST tire problems!

**Features and benefits:**
- Resists stalk and stubble carcass damage
- Hard tread permits more pavement usage
- Strong and durable to eliminate potential downtime
- Extended warranty coverage—includes limited stubble and field hazard protection

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AMERICAN FARMER®
STALK BUSTER® I-1

BUST tire problems!

Features and benefits:
- Resists stalk and stubble carcass damage
- Hard tread permits more pavement usage
- Strong and durable to eliminate potential downtime
- Extended warranty coverage—includes limited stubble and field hazard protection

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### AMERICAN FARMER®
### STALK BUSTER® HF-1, I-1

**BUST tire problems!**

**Features and benefits:**
- Resists stalk and stubble carcass damage
- Hard tread permits more pavement usage
- Strong and durable to eliminate potential downtime
- Extended warranty coverage—including limited stubble and field hazard protection

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### AMERICAN FARMER®
### STALK BUSTER® F-2M

**FRONT 4 RIB**

**Features and benefits:**
- Resists stalk and stubble carcass damage
- Hard tread permits more pavement usage
- Strong and durable to eliminate potential downtime
- Extended warranty coverage—including limited stubble and field hazard protection

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**AMERICAN FARMER®**

**I-1 RIB**
**IMPLEMENT TYPE “FI” HIGHWAY SPEED RATED**

**I-1 RIB tire features and benefits:**
- Wide tire for broad load distribution and maximum flotation
- Use on free-rolling wheels for farm equipment on and off highway use
- High flotation reduces soil compaction and crop damage
- Smooth ribs eliminate soil drilling
- DOT approved, legal for highway use applications
- Maximum speed 55 MPH
- Durable tread compound for long service life

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* Loads can be increased by 20% for speeds under 30 MPH.
AMERICAN FARMER®
SUPER I TRANSPORT FI IMPLEMENT

Features and benefits:
- Deep tread for long service life
- Advanced taper-type, wider tread grooves to repel objects during transport
- Durable tread for on and off road service
- DOT approved, legal for highway use
- Maximum speed 55 MPH

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* Loads can be increased by 20% for speeds under 30 MPH.
I-1 RIB
IMPLEMENT TYPE “L” (LOW PROFILE)

I-1 RIB tire features and benefits:
• Wide tire for broad load distribution and maximum flotation reducing soil compaction and crop damage
• For free-rolling wheels on all types of farm equipment
• Multi-rib tread guards against side slippage and enables the tire to grip in any terrain and maintain directional stability
• Smooth ribs eliminate stone drilling

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Type SL tire (Service limited maximum speed 25 MPH)
## AMERICAN FARMER®

### I-1 RIB

**IMPLEMENT TYPE “L” (LOW PROFILE)**

**I-1 RIB tire features and benefits:**
- Wide tire for broad load distribution and maximum flotation reducing soil compaction and crop damage
- For free-rolling wheels on all types of farm equipment
- Multi-rib tread guards against side slippage and enables the tire to grip in any terrain and maintain directional stability
- Smooth ribs eliminate stone drilling

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Type SL tire (Service limited maximum speed 25 MPH)
**AMERICAN FARMER®**
**HF-1**
**IMPLEMENT TYPE HF-1**

HF-1 tire features and benefits:
- Wide, flat load distribution for maximum flotation to reduce soil compaction
- Can be used on all types of free-rolling equipment applications

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**AMERICAN FARMER®**
**KANE MASTER™**
**IMPLEMENT TYPE I-1**

Equipment uses:
- Sugar cane harvesting wagons

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**AMERICAN FARMER®**  
**CONVENTIONAL I-1 RIB IMPLEMENT**

**I-1 RIB tire features and benefits:**  
- A conventional size tire for many applications  
- For free-rolling wheels on all types of farm equipment  
- Multi-rib tread guards against side slippage and enables the tire to grip in any terrain and maintain directional stability  
- Smooth ribs eliminate stone drilling

### TUBELESS

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Maximum speed 25 MPH

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**AMERICAN FARMER®**  
**CONVENTIONAL I-1 RIB IMPLEMENT**
**AMERICAN FARMER®**

**CONVENTIONAL I-1 RIB IMPLEMENT**

I-1 RIB tire features and benefits:
- A conventional size tire for many applications
- For free-rolling wheels on all types of farm equipment
- Multi-rib tread guards against side slippage and enables the tire to grip in any terrain and maintain directional stability
- Smooth ribs eliminate stone drilling

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Maximum speed 25 MPH

**AMERICAN FARMER®**

**TERRA PRESS™**

Features and benefits:
- Made with durable tread that resists stubble
- Unique V-groove tread allows mud to flake out of press wheel during use

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**AMERICAN FARMER®**
**FARM FRONT F-1**
**SINGLE RIB**

Farm Front F-1 tire uses:
- Front tractor tire
- Planters

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* Tubeless

**AMERICAN FARMER®**
**FLOTATION IMPLEMENT I-2**

Flotation Implement I-2 tire uses:
- Wagons
- Equipment requiring moderate traction

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**AMERICAN FARMER®**

**FARM FRONT F-2**

3 RIB

Farm Front F-2 tire features and benefits:
- Provides firm traction for steering on 2-wheel drive tractors
- Durable tread compound for long service life

### TUBE TYPE

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AMERICAN FARMER®
FARM FRONT F-2
3 RIB

Farm Front F-2 tire features and benefits:
• Provides firm traction for steering on 2-wheel drive tractors
• Durable tread compound for long service life

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Farm Front F-2 tire features and benefits:
• Provides firm traction for steering on 2-wheel drive tractors
• Durable tread compound for long service life
# AMERICAN FARMER®
## FARM FRONT F-2M
### 4 RIB

Farm Front F-2M tire features and benefits:
- Designed to meet special farm use for front steer positions on agricultural equipment
- Can be used on free-rolling equipment when trailing is important

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AMERICAN FARMER®
INDUSTRIAL RIB F-3

5 RIB

Industrial Rib F-3 tire features and benefits:
• Sterling axle service on tractors and backhoes in industrial service
• Deep sawtooth grooves
• Wide foot print
• 14-ply rating available
• Can be used on free-rolling equipment

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# Traction Implement I-3 tire features and benefits:

- Open curved design for excellent self-cleaning
- Deep tread pattern for maximum traction
- Nylon construction for durability and long service life

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AMERICAN FARMER®
TURF TRACTION R-3
TUBELESS

Turf Traction R-3 tire features and benefits:
• Excellent flotation
• Limited soil compaction
• Dependable traction
• Flat tread for even wear

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AMERICAN FARMER®
HF-3 TRACTION

Features and benefits:
• Deep aggressive tread
• High flotation

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Buster Trax-Bar Skid Steer features and benefits:

- Deep tread for long service life
- Thick reinforced bars provide aggressive traction on a variety of surfaces
- Heavy sidewall guards, mud rim protector

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**AMERICAN CONTRACTOR® TIRE**

**TERRA-BAR™ R4**

12.5/80-18 R4, NEW

**Terra-Bar R4 features and benefits:**
- Deep tread for long service life
- Thick reinforced bars provide smooth transport and quick dirt and mud cleaning

**TUBELESS**

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I-3  Non-driven rolling application
R-4  Driven application
### XD Traxion tire features and benefits:
- 50% more tread depth and tread life
- Less downtime
- Multi-staged tread stabilizers
- Cut resistant tread
- Sidewall rim guard and scuff bar

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* Tube type

All loads shown are for unimproved surfaces.

**Maximum rated air inflation is 150 PSI. DO NOT OVER INFLATE.**
**MINING SPECIAL**

Features and benefits:
- Construction and tread compounds specifically designed for the mining and materials industries

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* Tubeless
** For forklift truck and other service loads consult factory representative. Only smooth surface information available.
# Non-stocking item

All loads are for industrial service on unimproved surfaces.

Maximum rated air inflation is 150 PSI. DO NOT OVER INFLATE.
## SUPERLUG® HEAVY DUTY

### Features and benefits:
- Heavy tire construction for demanding mining and heavy duty industrial equipment
- Superior tread compounds for long life

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* Non-stocking item
** Tubeless

All loads shown are for unimproved surfaces except where noted.

# Indicates loads for improved surfaces only.

Forklift truck loads are different. Consult factory representative for information.

*** Consult factory representative for exact load.

Maximum rated air inflation is 150 PSI. DO NOT OVER INFLATE.
### SUPERLUG® HEAVY DUTY

#### Features and benefits:
- Heavy tire construction for demanding mining and heavy duty industrial equipment
- Superior tread compounds for long life

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* Non-stocking item
** Tubeless

All loads shown are for improved surfaces.

Forklift truck loads are different. Consult factory representative for information.

*** Consult factory representative for exact load.

1) Special rim required. Consult rim manufacturer.

Maximum rated air inflation is 150 PSI. DO NOT OVER INFLATE.
## SUPERLUG® HEAVY DUTY

**Features and benefits:**
- Rugged tire for the most demanding applications
- Used on forklifts and other industrial equipment
- Premium tread compounds for long service life

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* Non-stocking item
** Maximum speed 10 MPH

Loads shown are for lift truck service. Contact sales department for industrial service loads.

All loads shown are for smooth floors and runways.

**Maximum rated air inflation is 150 PSI. DO NOT OVER INFLATE.**
**BIG JAKE® MINER**

**Features and benefits:**
- Aggressive traction
- Tubeless
- Tough tread rubber compound for long service life

### TUBELESS (except where noted)

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* Tube type
*** Consult factory representative for exact load

**BIG JAKE® CHOCK HAULER**

FOR SPECIAL PURPOSE MINING EQUIPMENT

**Features and benefits:**
- Tough tread rubber compound for long service life

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All loads shown are for unimproved surfaces.
*** Consult factory representative for exact load.

Maximum rated air inflation is 150 PSI. DO NOT OVER INFLATE.
# SUPERLUG® SMOOTH
FOR MINING AND INDUSTRIAL EQUIPMENT

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* Non-stocking item  
*** Consult factory representative for exact load.
### STA LOADER, SUPERLUG® LOADER
FOR MULTI-PURPOSE SKID STEER LOADER AND INDUSTRIAL EQUIPMENT

#### Features and benefits:
- Durable and economical service

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* Non-stocking item
** Steel belted

All loads shown are for unimproved surfaces.
BIG JAKE® SKID STEER

Features and benefits:
• Heavy duty construction for long service life
• Sidewall guards to protect tire against abrasions
• Extra deep treads for the most demanding environments
• Fits all makes of skid steers

**TUBELESS**

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* Non-stocking item
All loads shown are for unimproved surfaces.
## SUPERLUG® SPECIAL ML

### Features and benefits:
- Drive wheel tire for on and off-road service
- Strong carcass – extra ply construction
- Resists cuts and bruises
- Can be used in industrial service applications

### Table of Specifications

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Superlug Special ML tires are stocked in limited quantities, call for availability.

Maximum speed for ML tire is 50 MPH, loads can be increased by 32% for speeds under 20 MPH.

*** Consult factory representative for exact loads.
### STA TRAXION®
MULTI-PURPOSE SKID STEER LOADER AND INDUSTRIAL EQUIPMENT

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### STA CHEVRON
SKID STEER LOADER

**Features and benefits:**
- Durable and economical service

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* Steel belted, non-stocking item

All loads shown are for unimproved surfaces.
**INDUSTRIAL DEEP LUG®, HEAVY DUTY**

Industrial Deep Lug tire uses:
- Industrial vehicles
- Counter-balanced forklift trucks

### Tube Type

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* Non-stocking item
** Industrial vehicle service load
*** Consult factory representative for exact load.
# Steel belted
## Industrial vehicle only. Call for specifications.

All loads shown are for smooth floors and runways.
Features and benefits:
- Multi-purpose rib design for industrial vehicles on smooth floors and runways

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* Tubeless
# Non-stocking item
** 4.80-8 tire requires (3.75-I-70) rim
*** 5.70-8 tire requires (4.50-I-90) rim

All loads shown are for smooth floors and runways.
AMERICAN COMPACTOR™ C-1

Features and benefits:
• Rolling tire used on packing and industrial equipment requiring tires with a smooth tread
• Tube type

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* Tubeless

FLAPS

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STA SUPER TRANSPORT LT

Super Transport LT tire features and benefits:

- Light truck tire for pick-ups, vans, campers, motor homes and trailers
- Five-rib design for long mileage
- Cool running for over the highway light truck use
- Wide profile for flotation and traction

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Super Transport tire features and benefits:
- Light truck tire for pick-ups, vans, campers, motor homes and trailers
- Five-rib design for long mileage
- Cool running for over the highway light truck use
- Wide profile for flotation and traction

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*Non-stocking item
STA SUPER TRAXION®, SUPERLUG®

Features and benefits:
- Light truck tire for pick-ups, vans, campers, and motor homes
- Great traction with husky lugs
- Super traxion LT is pinned for studs
- Minimum stone retention
- Cool running with deep vented shoulders
- Wide profile for flotation and traction

### SUPER TRAXION, SUPERLUG TUBELESS

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* Non-stocking item
### STA MILITARY TIRES

**AUTHENTIC TIRE FOR JEEPS & MILITARY VEHICLES**

#### Features and benefits:
- Non-directional tread design provides equal traction in either direction
- General purpose tire for cranes, shovels, and dump trucks

---

**FIGURE**

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* NHS denotes not for highway service.
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### SUPER TRANSPORT/SUPER TRAXION®

**SPECIAL ORDER ONLY, MINIMUM ORDER 100 UNITS–CALL FOR AVAILABILITY**

**Tire use:**
- General purpose use for either highway or industrial applications

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Features and benefits:
- Designed for better resistance to road imperfections
- Fully siped for traction – quiet running
- Cap and base constructed for cool running and long mileage

### STA SUPER TRANSPORT

**SPECIAL ORDER – CALL FOR DETAILS**

#### Features and Benefits:
- Designed for better resistance to road imperfections
- Fully siped for traction – quiet running
- Cap and base constructed for cool running and long mileage

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* Slightly different tread design
ML: For mining and logging operations. May be used for intermittent highway service where the distance traveled in any 1.5 hour period does not exceed 50 miles. Speed should never exceed 50 MPH.
### Features and benefits:
- Designed for drive wheels on long haul, high speed trucks
- Contoured cap and base construction
- Combination wide lugs and center ribs for miles of wear

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<td>5780</td>
<td>100</td>
<td>6590</td>
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<tr>
<td>11.00-20</td>
<td>A</td>
<td>H/16</td>
<td>MD3E8</td>
<td>28/32</td>
<td>11.6</td>
<td>43.10</td>
<td>8.00 x 20</td>
<td>105</td>
<td>6320</td>
<td>115</td>
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<tr>
<td>10.00-22</td>
<td>A</td>
<td>F/12</td>
<td>MD3H4</td>
<td>28/32</td>
<td>11.1</td>
<td>44.00</td>
<td>7.50 x 22</td>
<td>75</td>
<td>5070</td>
<td>85</td>
<td>5780</td>
<td>118</td>
</tr>
<tr>
<td>10.00-22</td>
<td>A</td>
<td>G/14</td>
<td>MD3H6</td>
<td>28/32</td>
<td>11.1</td>
<td>44.00</td>
<td>7.50 x 22</td>
<td>90</td>
<td>5640</td>
<td>100</td>
<td>6430</td>
<td>128</td>
</tr>
<tr>
<td>11.00-22</td>
<td>A</td>
<td>F/12</td>
<td>MD3J4</td>
<td>28/32</td>
<td>11.6</td>
<td>45.10</td>
<td>8.00 x 22</td>
<td>75</td>
<td>5520</td>
<td>85</td>
<td>6290</td>
<td>129</td>
</tr>
<tr>
<td>11.00-22</td>
<td>A</td>
<td>G/14</td>
<td>MD3J6</td>
<td>28/32</td>
<td>11.6</td>
<td>45.10</td>
<td>8.00 x 22</td>
<td>90</td>
<td>6140</td>
<td>100</td>
<td>7000</td>
<td>139</td>
</tr>
<tr>
<td>11.00-22</td>
<td>A</td>
<td>H/16</td>
<td>MD3J8</td>
<td>28/32</td>
<td>11.6</td>
<td>45.10</td>
<td>8.00 x 22</td>
<td>105</td>
<td>6720</td>
<td>115</td>
<td>7660</td>
<td>147</td>
</tr>
</tbody>
</table>
## STA FRICTION TESTING TIRES

Features and benefits:
- ASTM qualified
- For runways or road surfaces

<table>
<thead>
<tr>
<th>SIZE</th>
<th>FIGURE</th>
<th>PLY RATING</th>
<th>PRODUCT CODE</th>
<th>TYPE</th>
<th>TREAD DEPTH</th>
<th>OVERALL DIAMETER</th>
<th>RIM</th>
<th>OVERALL WIDTH</th>
<th>WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>6.78-15 RIB</td>
<td>A</td>
<td>B/4</td>
<td>PABW2</td>
<td>E501</td>
<td>12/32</td>
<td>27.68</td>
<td>15x6</td>
<td>8.40</td>
<td>35</td>
</tr>
<tr>
<td>6.78-15 SMOOTH</td>
<td>B</td>
<td>B/4</td>
<td>PACW2</td>
<td>E524</td>
<td>-</td>
<td>27.68</td>
<td>15x6</td>
<td>8.40</td>
<td>23.6</td>
</tr>
<tr>
<td>4.00-8 NHS SMOOTH</td>
<td>B</td>
<td>B/6</td>
<td>DM3AW</td>
<td>E1551</td>
<td>-</td>
<td>16.40</td>
<td>8x3</td>
<td>4.10</td>
<td>6.9</td>
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</tbody>
</table>

XA1BC Tube for DM3AW
# AIRCRAFT TIRES

<table>
<thead>
<tr>
<th>AIR TRAC®</th>
<th>AIR HAWK®</th>
<th>SUPER HAWK®</th>
<th>AERO TRAINER®</th>
<th>AERO CLASSIC®</th>
</tr>
</thead>
<tbody>
<tr>
<td>A quality tire for single engine aircraft that are parked on grass. Protects your aircraft investment offering solid performance you can count on, day-in and day-out.</td>
<td>The Air Hawk is an excellent choice if you are looking for an increased level of performance and security at a price that won’t break your budget.</td>
<td>The best choice you can make when you need the highest level of performance and extra-long tread life.</td>
<td>Designed for flight schools with single engine trainers. Why take a chance at a recap? A new, high quality Aero trainer is available at a competitive price.</td>
<td>Designed specifically for classic planes including Warbirds, DC-3 and Beech 18 models. In many cases, Specialty Tires of America is the only U.S. manufacturer producing these tires.</td>
</tr>
</tbody>
</table>

**AIRCRAFT TUBES**

Our sales department can help you select the right tube for your tire type.

**PLEASE CONTACT OUR SALES DEPARTMENT FOR MORE INFORMATION ON OUR AIRCRAFT TIRES.**
## POTENTIAL NEW PRODUCTS

<table>
<thead>
<tr>
<th>AMERICAN CONTRACTOR® G2/L2 LOADER GRADER</th>
<th>AMERICAN FARMER® IMPLEMENT I-1</th>
</tr>
</thead>
<tbody>
<tr>
<td>SIZE</td>
<td>PLY RATING</td>
</tr>
<tr>
<td>10.00-24</td>
<td>12</td>
</tr>
<tr>
<td>12.00-24</td>
<td>12</td>
</tr>
<tr>
<td><strong>AMERICAN CONTRACTOR® R4 INDUSTRIAL TRACTOR</strong></td>
<td></td>
</tr>
<tr>
<td>18.4-28</td>
<td>12</td>
</tr>
<tr>
<td>21L-28</td>
<td>12</td>
</tr>
<tr>
<td><strong>AMERICAN CONTRACTOR® G2/L2, R4 SUPER TRAXION® M&amp;S LOADER/GRADER</strong></td>
<td></td>
</tr>
<tr>
<td>16.9-24</td>
<td>10</td>
</tr>
<tr>
<td>17.5L-24</td>
<td>12</td>
</tr>
<tr>
<td>19.5L-24</td>
<td>12</td>
</tr>
<tr>
<td>21L-24</td>
<td>12</td>
</tr>
<tr>
<td>14.00-24</td>
<td>12</td>
</tr>
<tr>
<td>17.5-25</td>
<td>12</td>
</tr>
<tr>
<td><strong>AMERICAN CARRIER™ L4S, L5S</strong></td>
<td></td>
</tr>
<tr>
<td>16.00-25</td>
<td>32</td>
</tr>
<tr>
<td><strong>BIG JAKE® L5S</strong></td>
<td></td>
</tr>
<tr>
<td>23.5-25</td>
<td>24</td>
</tr>
<tr>
<td><strong>AMERICAN FARMER® R-1</strong></td>
<td></td>
</tr>
<tr>
<td>9.5-32</td>
<td>C/6</td>
</tr>
<tr>
<td>9.5-36</td>
<td>C/6</td>
</tr>
<tr>
<td>13.6-36</td>
<td>C/6</td>
</tr>
<tr>
<td><strong>AMERICAN FARMER® TRACTOR R-1 TRAXION®</strong></td>
<td></td>
</tr>
<tr>
<td>8-16</td>
<td>C/6</td>
</tr>
<tr>
<td><strong>AMERICAN FARMER® FARM FRONT (F2M) 4 RIB</strong></td>
<td></td>
</tr>
<tr>
<td>7.50-16SL</td>
<td>D/8</td>
</tr>
<tr>
<td><strong>AMERICAN FARMER® INDUSTRIAL RIB (F-3) TUBELESS</strong></td>
<td></td>
</tr>
<tr>
<td>7.50/8.00-16</td>
<td>10</td>
</tr>
</tbody>
</table>
LIMITED WARRANTY

TIRES COVERED
This Limited Warranty covers original-tread Specialty Tires of America American Farmer® brand bias agricultural tires purchased or manufactured after January 1, 2009, used in normal agricultural service. It does not cover tires made for or used in pulling contests, or tires not bearing the Specialty Tires of America serial number and sidewall markings.

WHAT IS WARRANTED
If, before wearing down to 2/32nds of an inch of tread or bar depth remaining, any tire covered by this Limited Warranty becomes unusable for a condition of material or factory workmanship within the manufacturer’s control, such tire will be replaced with an equivalent new Specialty Tires of America tire on the basis set forth in the section titled “Limited Warranty Period and Pro Rata Percentages” below. Some examples of causes or conditions not covered by this warranty are:

1. Field, road hazards, or stubble damage (e.g. cut, snag, puncture, stubble damage, impact break, tear or chunk in tread, bar or shoulder);
2. Apparent overload or improper inflation pressure or other abuse;
3. Wheel misalignment, rim slip, tire/wheel assembly imbalance, mismatching of adjacent tires, or other vehicle conditions, defects or characteristics;
4. Conditions caused by land-leveling, earth moving operations, or other applications not considered normal agricultural service;
5. Improper repair or insertion of sealant, balancing, or filler materials;
6. Any intentional alteration of the tire;
7. Mounting damage or conditions caused by improper storage;
8. Failure to observe any of the “Owner-User’s Obligations” items listed elsewhere in this publication.
9. Any condition exhibited in a tire beyond the Years of Service or Age of the tire specified elsewhere in this Limited Warranty.

LIMITED WARRANTY PERIOD AND PRO RATA PERCENTAGES
During the first year of service (proof-of-purchase must be attached to claim form), if the tire is worn less than 25%, the tire will be replaced without charge excluding normal mounting and service charges. After the free replacement period, the replacement price will be prorated based on years of service from the original purchase date (proof-of-purchase must be attached to claim form, or if proof-of-purchase is not available or if tire was not purchased new, then based on years from date of manufacture, which is molded into the sidewall of the tire) as follows: If wear is more than indicated in any year, the Pro Rata Collection shall be based upon extent of wear irrespective of the year of service or age.

<table>
<thead>
<tr>
<th>YEARS OF SERVICE OR AGE</th>
<th>IF WORN LESS THAN</th>
<th>PRO RATA COLLECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st Year</td>
<td>25%</td>
<td>No Charge</td>
</tr>
<tr>
<td>2nd Year</td>
<td>30%</td>
<td>20%</td>
</tr>
<tr>
<td>3rd Year</td>
<td>40%</td>
<td>40%</td>
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<tr>
<td>4th Year</td>
<td>60%</td>
<td>60%</td>
</tr>
<tr>
<td>5th Year</td>
<td>80%</td>
<td>80%</td>
</tr>
</tbody>
</table>

After the end of the 5th Year, coverage expires. 100%

To determine the replacement price, multiply the pro rata percentage by the Specialty Tires of America, Inc. owner-user’s buying price. Taxes, mounting, or other service charges will be added to the replacement price.
CONDITIONS AND EXCLUSIONS

EXCEPT AS SET FORTH IN THIS LIMITED WARRANTY, SPECIALTY TIRES OF AMERICA, INC. DISCLAIMS ALL WARRANTIES EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

SPECIALTY TIRES OF AMERICA, INC. DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Only the original purchaser of the covered tires may make an adjustment claim under this Limited Warranty and only for tires used in normal agricultural operations in North America, Central and South America, and the Caribbean.

Nothing in this Limited Warranty is intended to be a representation that failures cannot occur.

OWNER-USER’S OBLIGATIONS

Proper tire care is necessary to obtain maximum hours of usage and wear.

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Specialty Tires of America, Inc. for load and speed according to individual tire size, type, and load capacity) and to maintain proper tire and wheel alignment.

In case of a warranty or adjustment claim, the owner-user must present the tire to an authorized Specialty Tires of America dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes and service charges for a new, current equivalent Specialty Tires of America brand tire.

The obligation of Specialty Tires of America, Inc. under this Limited Warranty and Commercial Adjustment Policy may not be enlarged or altered by anyone.

STUBBLE DAMAGE POLICY

TIRES COVERED

The Specialty Tires of America, Inc. Stubble Damage Policy covers new Specialty Tires of America American Farmer® brand R-1 and “Stalk Buster” tires manufactured after January 1, 2009. Tires submitted for adjustment under this policy must have been purchased new by the owner-user and used in normal agricultural service. This Stubble Damage Policy does not cover tires made for or used in pulling contests, or tires not bearing the Specialty Tires of America serial number and sidewall markings.

POLICY CONDITIONS

Only the original purchaser of the covered tire or of the agricultural equipment the tire came on may make an adjustment claim under this Stubble Damage Policy. If, in normal agricultural service, a Specialty Tires of America tire covered by this Stubble Damage Policy becomes unusable or not repairable due to stubble damage, such tire will be replaced with an equivalent new Specialty Tires of America tire on a pro rata basis as set forth below. The original purchaser must pay as a replacement price the appropriate pro rata percentage of the owner-user’s buying price, together with mounting and service charges and applicable taxes.

This Stubble Damage Policy is a statement of adjustment policy coverage only. Nothing in the Stubble Damage Policy is intended to be a warranty against stubble damage or representation that failures cannot occur. SPECIALTY TIRES OF AMERICA, INC. DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, IN RESPECT OF STUBBLE DAMAGE, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
To determine the replacement price, the appropriate pro rata percentage is multiplied by the owner-user’s buying price. Taxes, mounting, or other service charges will be added to the replacement price.

POLICY EXCLUSIONS

SPECIALTY TIRES OF AMERICA, INC. DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

This Stubble Damage Policy does not cover broken beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original purchaser of the covered tires may make an adjustment claim under this Stubble Damage Policy and only for tires used in normal agricultural operations in North America, Central and South America, and the Caribbean.

YEARS OF SERVICE OR AGE | IF WORN LESS THAN | PRO RATA COLLECTION
---|---|---
DURING: | | |
1st Year | 25% | 25%
2nd Year | 50% | 50%
3rd Year | 75% | 75%

After the end of the 3rd Year, coverage expires. 100%

To determine the replacement price, the appropriate pro rata percentage is multiplied by the owner-user’s buying price. Taxes, mounting, or other service charges will be added to the replacement price.

OWNER-USER’S OBLIGATIONS

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Specialty Tires of America, Inc. for load and speed according to individual tire size, type, and load capacity) and to maintain proper alignment of tires and wheels. To reduce stubble damage, the owner-user must:

1. Set the tire spacing to run between rows – not on stubble.
2. Use mechanical devices readily available through equipment manufacturers to knock down stubble.
3. Make first tillage pass parallel to the rows.

In case of an adjustment claim, the owner-user must present the tire to an authorized Specialty Tires of America dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new, or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes, mounting and service charges for a new, current equivalent Specialty Tires of America brand tire.

The obligation of Specialty Tires of America, Inc. under this Stubble Damage Policy may not be enlarged or altered by anyone.

FIELD HAZARD POLICY

TIRES COVERED

The Specialty Tires of America, Inc. Field Hazard Policy covers new Specialty Tires of America American Farmer® brand R-1 and “Stalk Buster” tires manufactured after January 1, 2009. Tires submitted for adjustment under this policy must have been purchased new by the owner-user and used in normal agricultural service. This Field Hazard Policy does not cover tires made for or used in pulling contests, or tires not bearing the Specialty Tires of America serial number and sidewall markings.
POLICY CONDITIONS

Only the original purchaser of the covered tire or of the agricultural equipment the tire came on may make an adjustment claim under this Field Hazard Policy. If, in normal agricultural service, a Specialty Tires of America tire covered by this Field Hazard Policy becomes unusable or not repairable due to field hazard, such tire will be replaced with an equivalent new Specialty Tires of America tire on a pro rata basis as set forth below. The original purchaser must pay as a replacement price the appropriate pro rata percentage of the owner-user’s buying price, together with mounting and service charges and applicable taxes.

This Field Hazard Policy is a statement of adjustment policy coverage only. Nothing in this Field Hazard Policy is intended to be a warranty against field hazards or representation that failures cannot occur. SPECIALTY TIRES OF AMERICA, INC. DISCLAIMS ALL WARRANTIES, EXPRESS OR IMPLIED, IN RESPECT OF FIELD HAZARDS, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

FIELD HAZARD POLICY AND PRO RATA PERCENTAGES

The replacement price will be prorated based on years of service based on proof-of-purchase date as follows:

<table>
<thead>
<tr>
<th>YEARS OF SERVICE OR AGE</th>
<th>IF WORN LESS THAN</th>
<th>PRO RATA COLLECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st Year</td>
<td>25%</td>
<td>25%</td>
</tr>
<tr>
<td>2nd Year</td>
<td>50%</td>
<td>50%</td>
</tr>
<tr>
<td>3rd Year</td>
<td>50%</td>
<td>75%</td>
</tr>
<tr>
<td>After the end of the 2nd Year, coverage expires. 100%</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

To determine the replacement price, the appropriate pro rata percentage is multiplied by the owner-user’s regular buying price. Appropriate taxes, mounting, or other service charges will be added to the replacement price.

POLICY EXCLUSIONS

SPECIALTY TIRES OF AMERICA, INC. DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, CONSEQUENTIAL AND PUNITIVE DAMAGES, LOSS OF TIME OR PROFITS, LOSS OF VEHICLE USE, OR INCONVENIENCE.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

This Field Hazard Policy does not cover broken beads, damage due to run flat, abuse, land leveling, vehicle projection, accident, collision, fire or vandalism. Only the original owner-user of the covered tires may make an adjustment claim under this Field Hazard Policy and only for tires used in North America, Central and South America, and the Caribbean.

OWNER-USER’S OBLIGATIONS

The owner-user’s obligations are to operate tires within tire load and speed limits (at cold air pressures specified by Specialty Tires of America, Inc. for load and speed according to individual tire size, type, and load capacity) and to maintain proper alignment of wheels.

In case of an adjustment claim, the owner-user must present the tire to an authorized Specialty Tires of America dealer, complete and sign the customer section of the adjustment claim form, attach to the claim form a copy of the proof-of-purchase showing the date the tire was purchased new, or proof-of-purchase of the new agricultural equipment that the tire came on, and pay the appropriate replacement price, taxes, mounting and service charges for a new, current equivalent Specialty Tires of America brand tire.

The obligation of Specialty Tires of America, Inc. under this Field Hazard Policy may not be enlarged or altered by anyone.
Every first quality tire of our manufacture bearing our name and serial number and not branded “na” is warranted to be free of defects in workmanship and material during the life of the original tread. Original tread life is completed when the tire is worn to 2 remaining 32nds on highway and 10% remaining 32nds on farm, mining, and industrial tires.

This limited warranty does not cover damage resulting from misuse, improper mounting, misapplication, use of non-approved rims, improper inflation, overloading, running flat, misalignment or imbalance of wheels, rims, defective brakes or shock absorbers, abuse, willful damage, oil, chemical action, fire, or other externally generated heat, use of studs, water or other material entrapped inside the tire, vehicle damage or road hazards (such as rock cuts, punctures, cut separations, impacts, flex breaks.)

If, upon presentation of the tire, our examination shows such a tire is eligible for adjustment credit under the terms of this warranty, we will make a reasonable allowance on the purchase of a new tire based on the current “Specialty Tire Price.” Any such allowance will be based on the tread-wear remaining.

The warranty is made for the exclusive benefit of the owner actually using these products and is not assignable. No claim will be recognized unless assigned a returned goods authorization issued by the commercial operations department of Specialty Tires of America and the tire is returned to Specialty Tires of America.

ALL OTHER WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED TO THE EXTENT PERMITTED BY LAW. ALL OBLIGATIONS OR LIABILITIES FOR INDIRECT, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGE ARE HEREBY EXCLUDED, INCLUDING ECONOMIC LOSS, LOSS OF PROFIT, LOSS OF USE OF VEHICLE, LOSS OF TIME, PERSONAL INJURY OR DEATH. NO REPRESENTATIVE HAS THE AUTHORITY TO MAKE REPRESENTATIONS, PROMISES OR AGREEMENTS VARYING THE TERMS OF THIS LIMITED WARRANTY.

Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply.

This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

Revised August 20, 2007
WARNING

• DO NOT, UNDER ANY CIRCUMSTANCES, MOUNT ANY SPECIALTY TIRES OF AMERICA PRODUCED TIRE (STA TIRE) ON A WHEEL THAT DOES NOT MEET TIRE & RIM ASSOCIATION STANDARDS.

• Use of STA tires on wheels that do not meet Tire & Rim Association standards can cause the assembly to fail and burst with explosive force sufficient to cause serious personal injury or death.

• STA tires are intended to be used exclusively on tire rims designed and manufactured to comply with Tire & Rim Association standards and specifications. Any person using STA tires on wheels that do not meet Tire & Rim Association standards and specifications or on damaged wheels assumes responsibility for these dangerous actions and agrees to reimburse Specialty Tires of America (and its affiliated companies) for all loss, damage, or cost it may suffer because of such actions.

• Wheel standards and specifications can be obtained by writing to: Tire & Rim Association, 175 Montrose West Avenue, Suite 150, Copley, Ohio 44321 or by consulting your rim manufacturer. Consult your rim manufacturer to determine if your rim can be used with the tire selected for your application.

TIRE MOUNTING INSTRUCTIONS—

• IT IS ABSOLUTELY IMPORTANT THAT TIRE MOUNTING IS PREFORMED ONLY BY SPECIALY TRAINED PERSONNEL USING PROPER TOOLS AND PROCEDURES.

• Failure to follow safe mounting procedures can result in faulty positioning of the tire and cause the assembly to burst with explosive force sufficient to cause serious personal injury or death.

• Clean rim and lubricate beads with rubber lubricant.

• Always lock rim on mounting machine or place assembly in a safety cage. Use an air hose with clip on chuck and extension air gauge.

• NEVER exceed 40 psi to seat beads on rim. Excessive air pressure can damage the tire and cause it to violently blow off the wheel. IF THE TIRE BEADS DO NOT SEAT, STOP! RELEASE ALL AIR FROM THE TIRE, AND CONTACT SPECIALTY TIRES OF AMERICA OR A TRAINED MOUNTING PROFESSIONAL.

• There is a danger of serious injury or death if a tire of one bead diameter is installed on a rim or wheel of a different rim diameter. Always replace a tire with another tire of exactly the same bead diameter designation and suffix letters. For example, a 16” tire mounts on a 16” rim. Never mount a 16” tire on a 16.1” or 16.5” rim. A 16.1” tire mounts on a 16.1” rim. Never mount a 16’1” tire on a 16” or 16.5” rim. A 16.5” tire mounts on a 16.5” rim. Never mount a 16.5” tire on a 16” or 16.1” rim.
Building a strong future together!