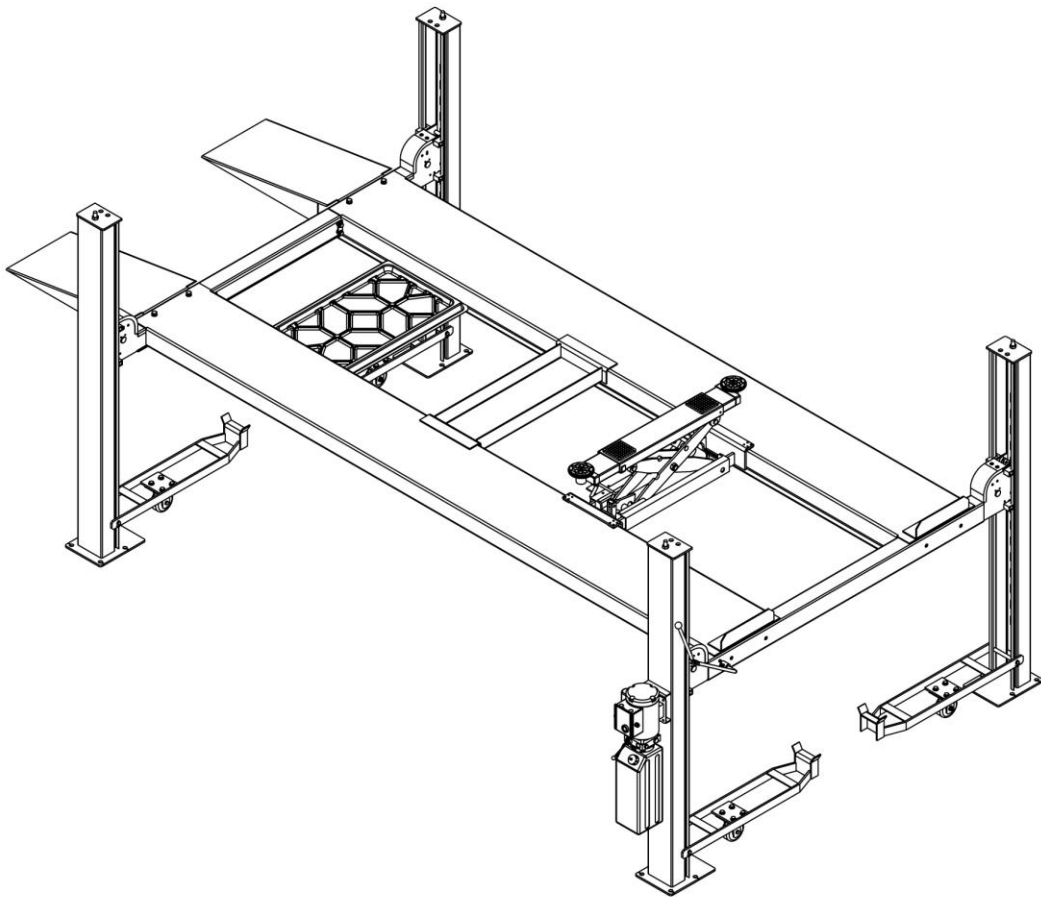




Installation And Service Manual



FOUR-POST LIFT
Model: 408-P

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I. PRODUCT FEATURES AND SPECIFICATIONS

4-POST MODEL 408-P FEATURES

- Single point manual safety release.
- Four mechanical locking devices, each equipped with both primary and secondly safety locks.
- Powerside column can be installed at both side, front or rear.
- Non-skid diamond platforms and adjustable safety lock ladders.
- Optional kits: Sliding jack with hand pump, caster kits, Jack tray, plastic oil tray.

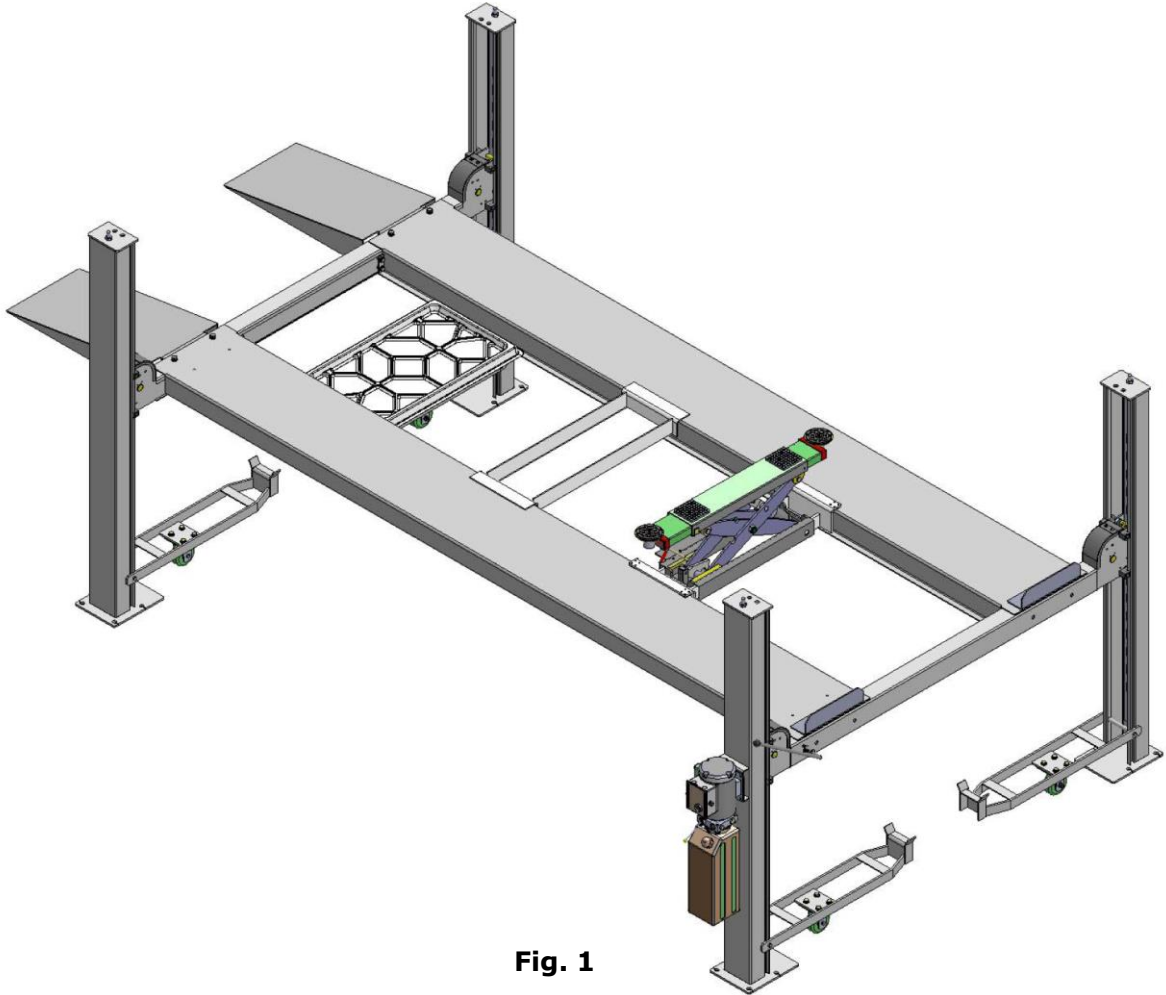


Fig. 1

MODEL 408-P SPECIFICATIONS

Model	Lifting Capacity	Lifting Height	Lifting Time	Overall Length (Inc. Ramps)	Overall Width	Width Between Columns	Gross Weight	Motor
408-P	8,000 lbs	73-3/4"	80S	207"	109-5/8"	96"	1808 lbs	2.0HP

II. INSTALLATION REQUIREMENT

A. TOOLS REQUIRED

- ✓ Tape Measure (295-1/4")



- ✓ Carpenter's Chalk



- ✓ Hammer



- ✓ Screw Sets



- ✓ Level Bar



- ✓ Pliers



- ✓ English Spanner (12")



- ✓ Lock Wrench



- ✓ Wrench set
(12#, 13#, 14#, 15#, 17#, 19#, 24#, 30#)



- ✓ Socket Head Wrench
(3#, 5#, 6#, 8#)

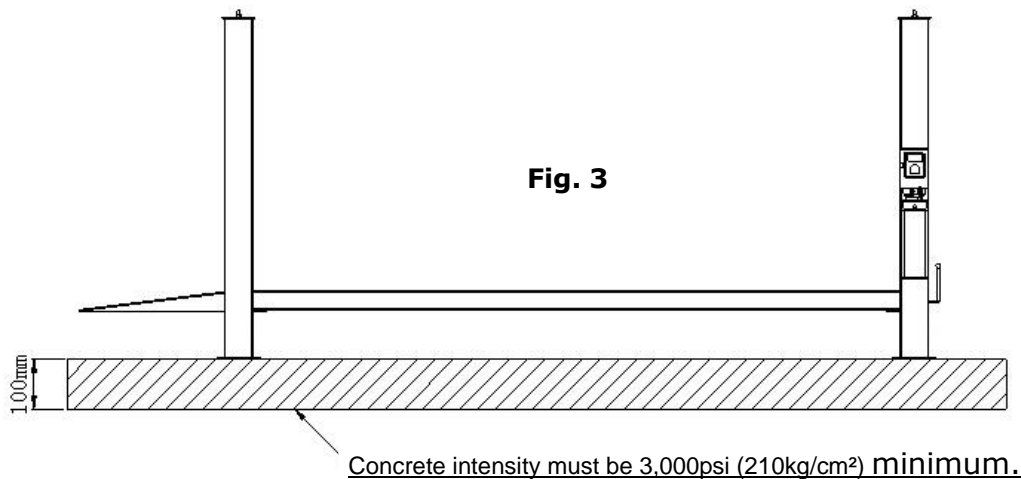


Fig. 2

B. SPECIFICATIONS OF CONCRETE (See Fig. 3)

Specifications of concrete must be adhered to the specification as following.
Failure to do so may result in lift and/or vehicle falling.

1. Concrete must be thickness **4"** minimum and without reinforcing steel bars, and must be dried completely before the installation.
2. Concrete must be in good condition and must be of test strength 3,000psi (210kg/cm²) minimum.
3. Floors must be level and no cracks.



C. POWER SUPPLY

The electrical source must be **2.0HP** minimum. The source cable size must be **2.5mm²** and in good condition of contacting with floor.

III. STEPS OF INSTALLATION

A. Check the parts before assembly

1. Packaged lift and Hydraulic Power Unit (See Fig. 4).

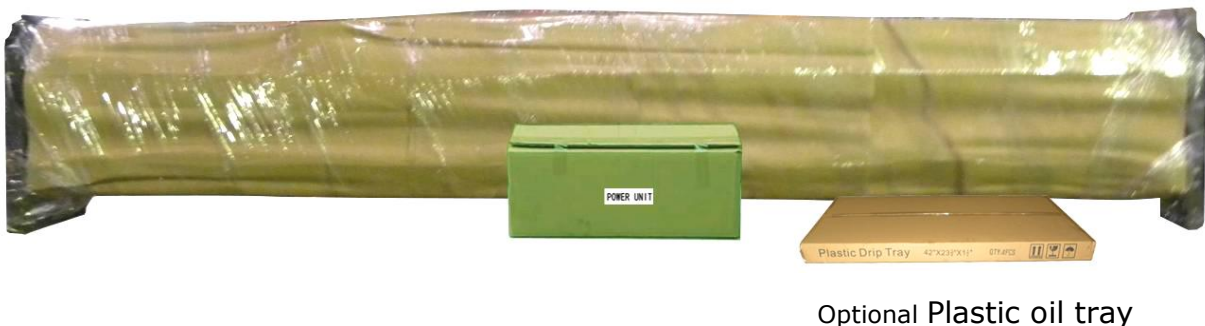


Fig. 4

2. Open the outer packing carefully, check the parts according to the shipment list.
(See Fig. 5).

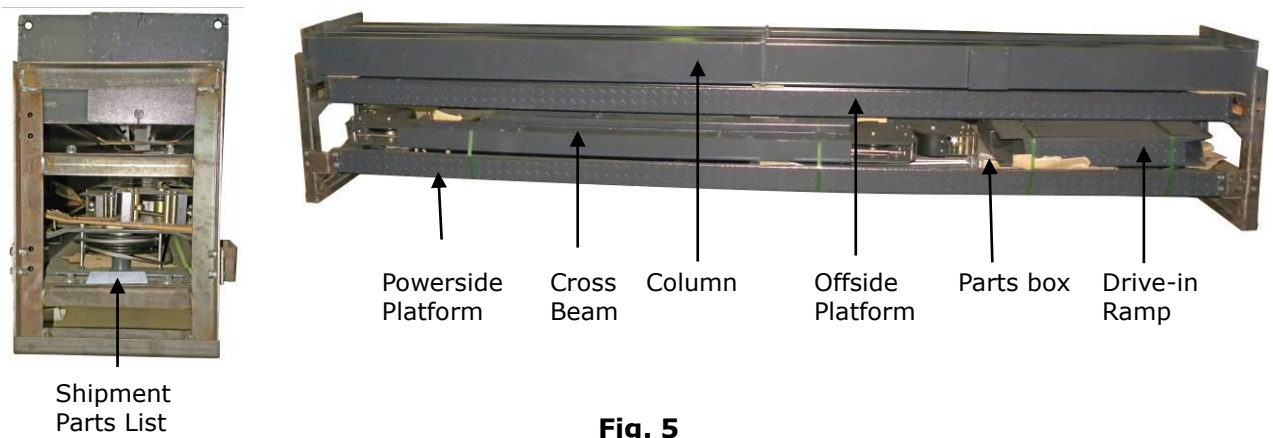


Fig. 5

3. Take off the drive-thru ramps and columns (See Fig.6).



Fig. 6

4. Loose the screws of the upper package stand, take off the offside platform, take out the parts inside the power-side platform, then remove the package stand.
5. Move aside the parts and check the parts according to the shipment parts list
(See Fig. 7).



Fig. 7

6. Open the carton of parts and check the parts according to the parts box list (See Fig. 8).



Fig. 8

7. Check the parts of the parts bag according to the parts bag list (See Fig. 9).



Fig. 9

- B. Use a carpenter's chalk line to establish installation layout as per Table 1
Make sure the size is right and base is flat (see Fig. 10).

Note: Reserve space front and behind the installation site.

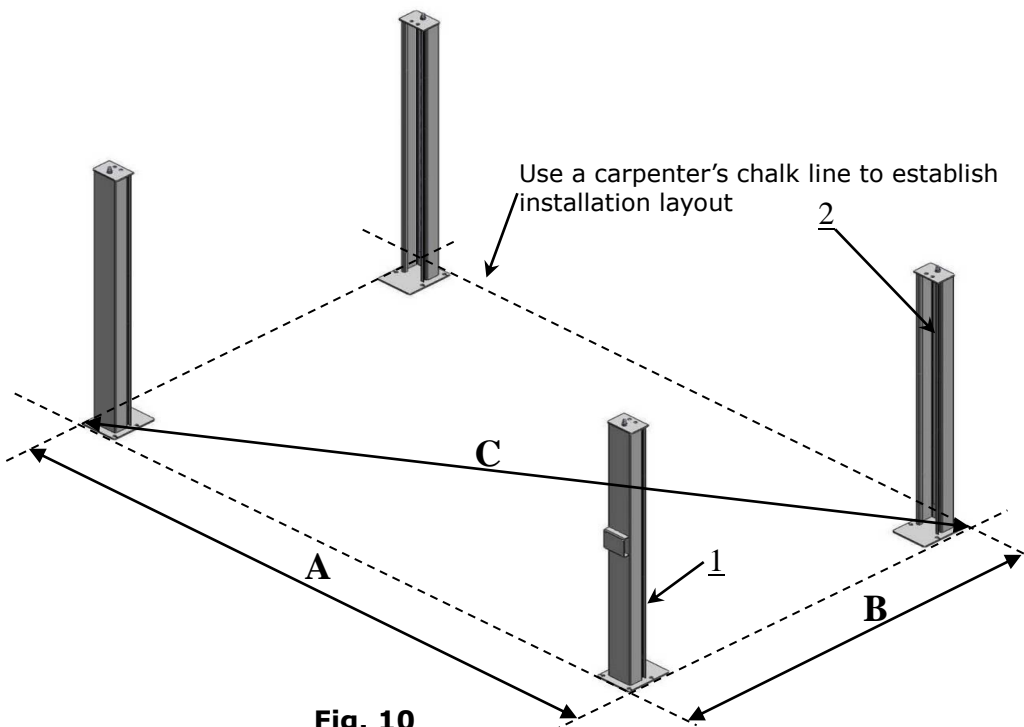


Fig. 10

MODEL	A	B	C
408-P	173-1/4"	109-5/8"	205"

C. Install cross beams (See Fig.11, Fig.12).

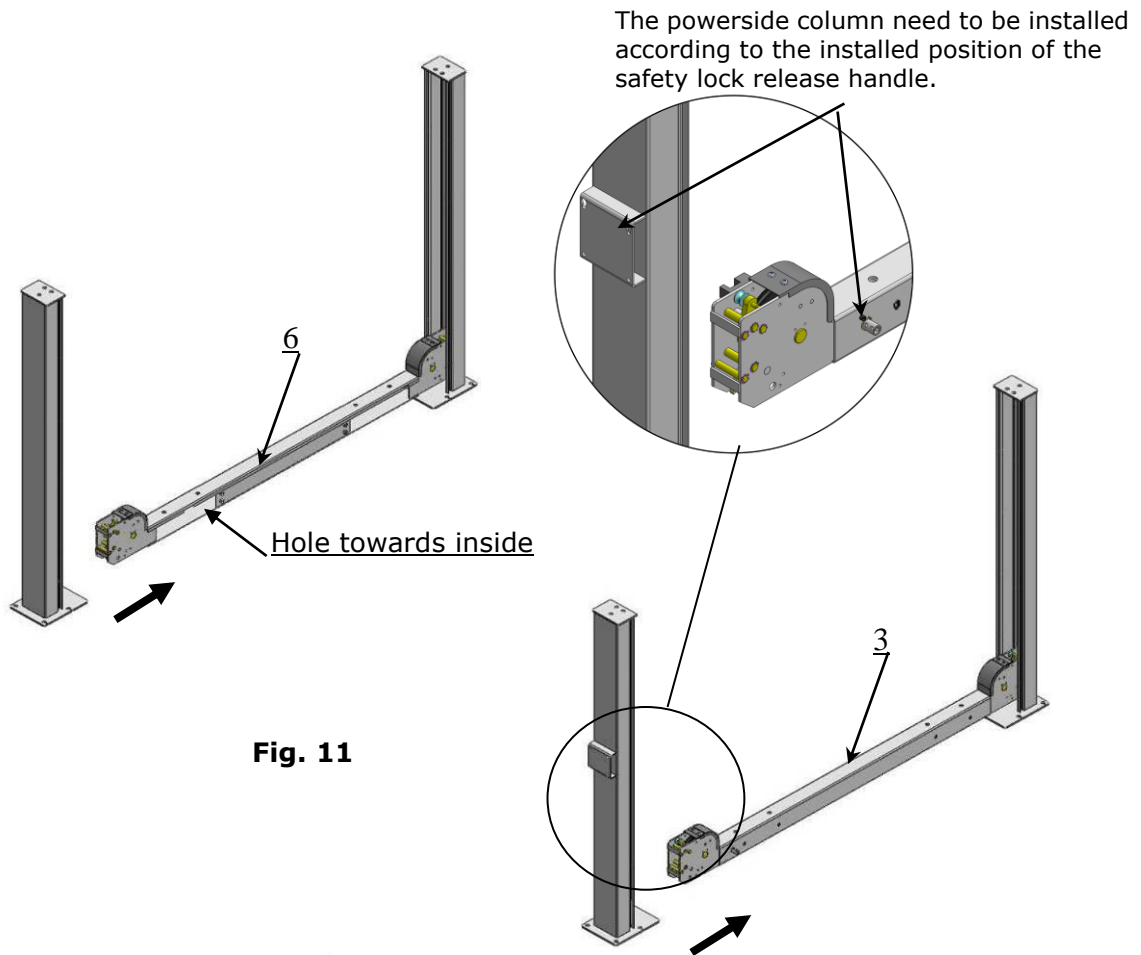


Fig. 11

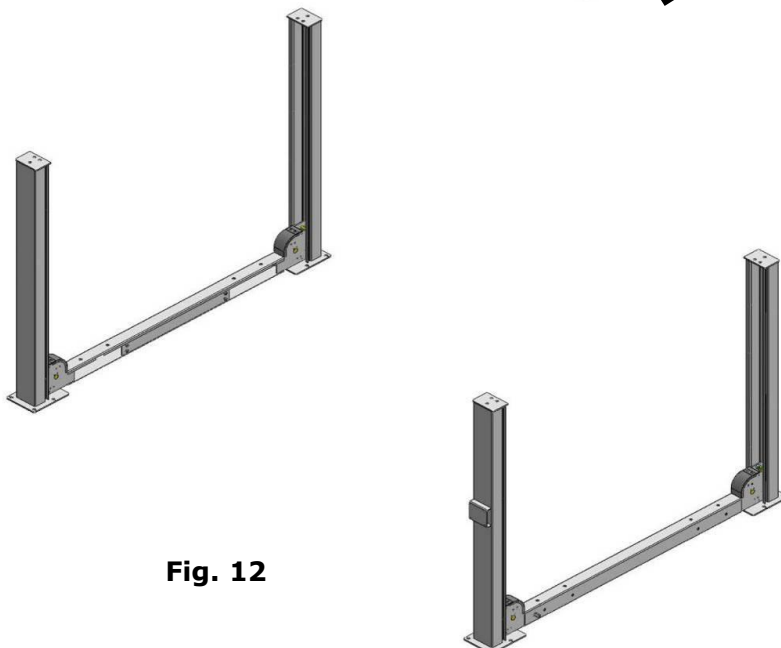
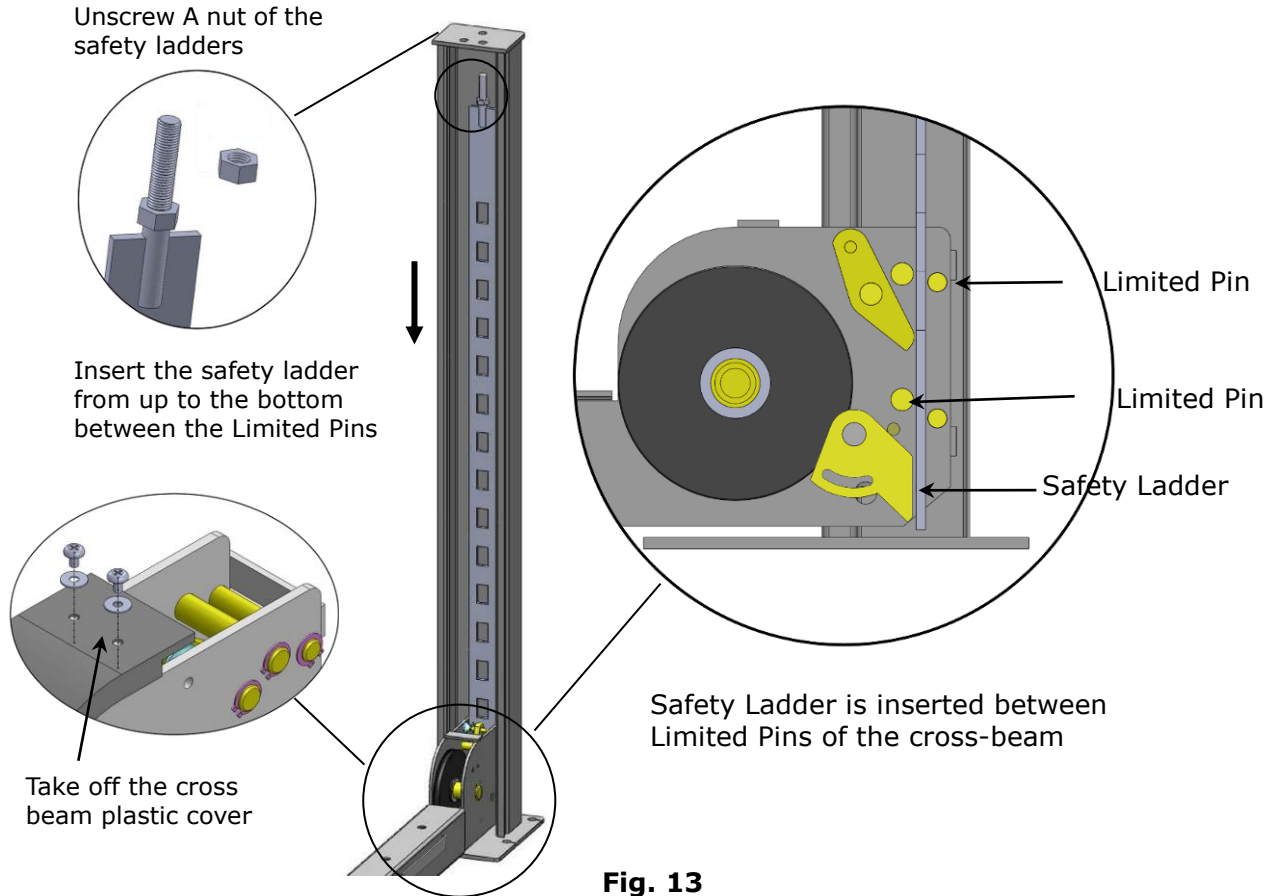


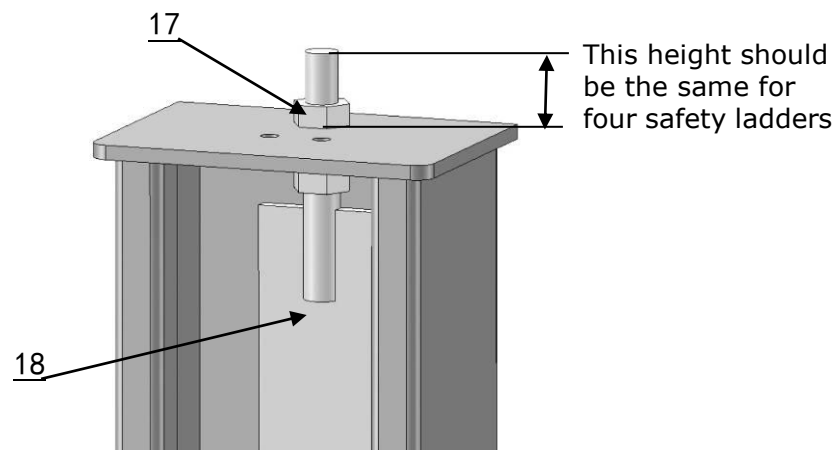
Fig. 12

D. Install the Safety Ladders.

1. Take off the pulley safety cover and unscrew a nut of the safety ladders, and then adjust the four lower nuts to be at the same position. Then install the safety ladder (See Fig. 13).



2. Install Safety Ladders (See Fig. 14).



Safety ladder pass through the hole of the top plate, then tighten the two nuts

Fig. 14

E. Put the cross beams at the same height and lock on the safety ladder (See Fig. 15).

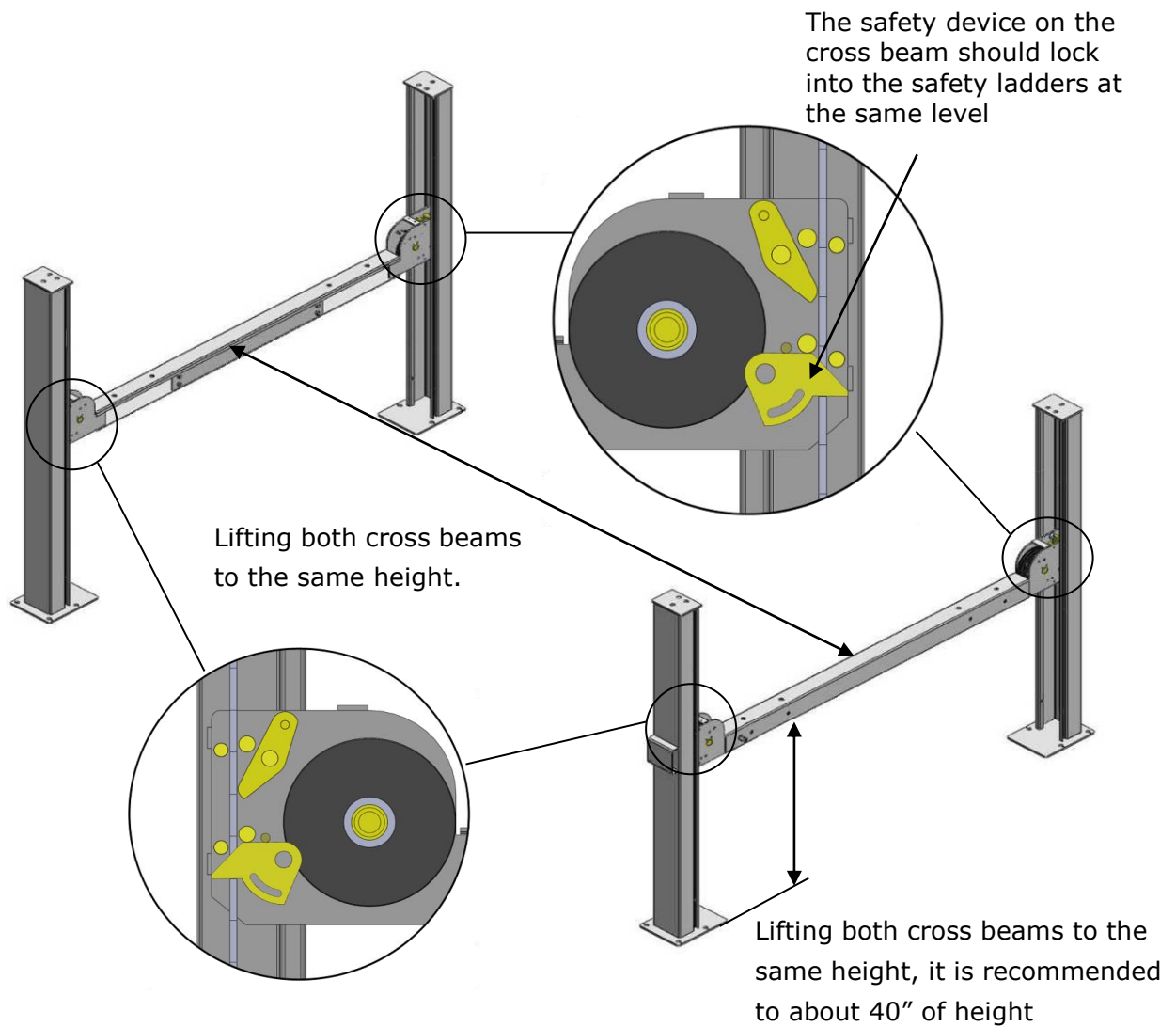


Fig. 15

F. Install power side platform.

1. Install the power side platform on the cross beams by a fork lift or manual, offset the cross beams to the outside till the pulleys of both platforms can rest into the cross beams' slots (**See Fig.15**), Install the power side platform and screw up the bolts.

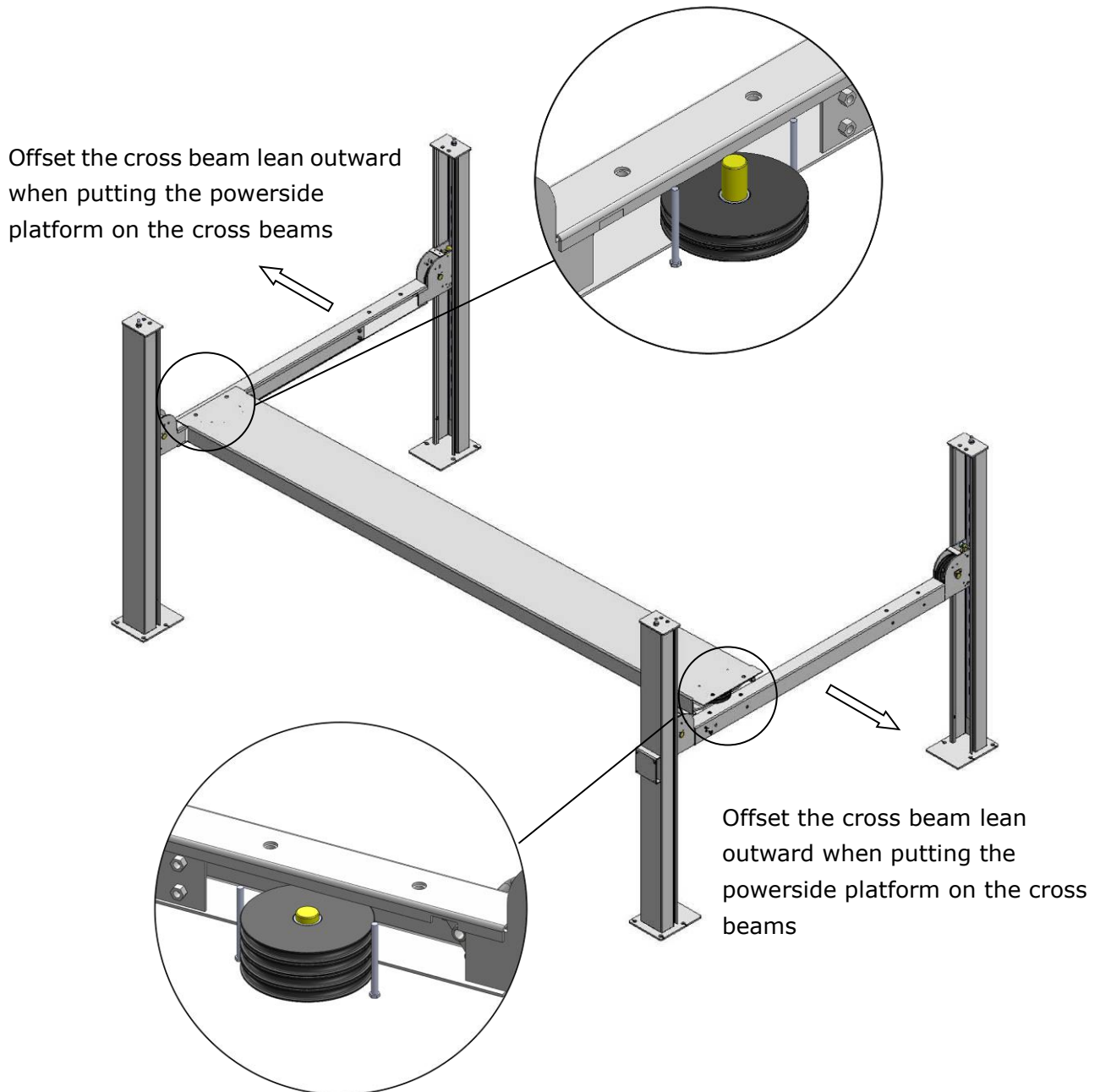


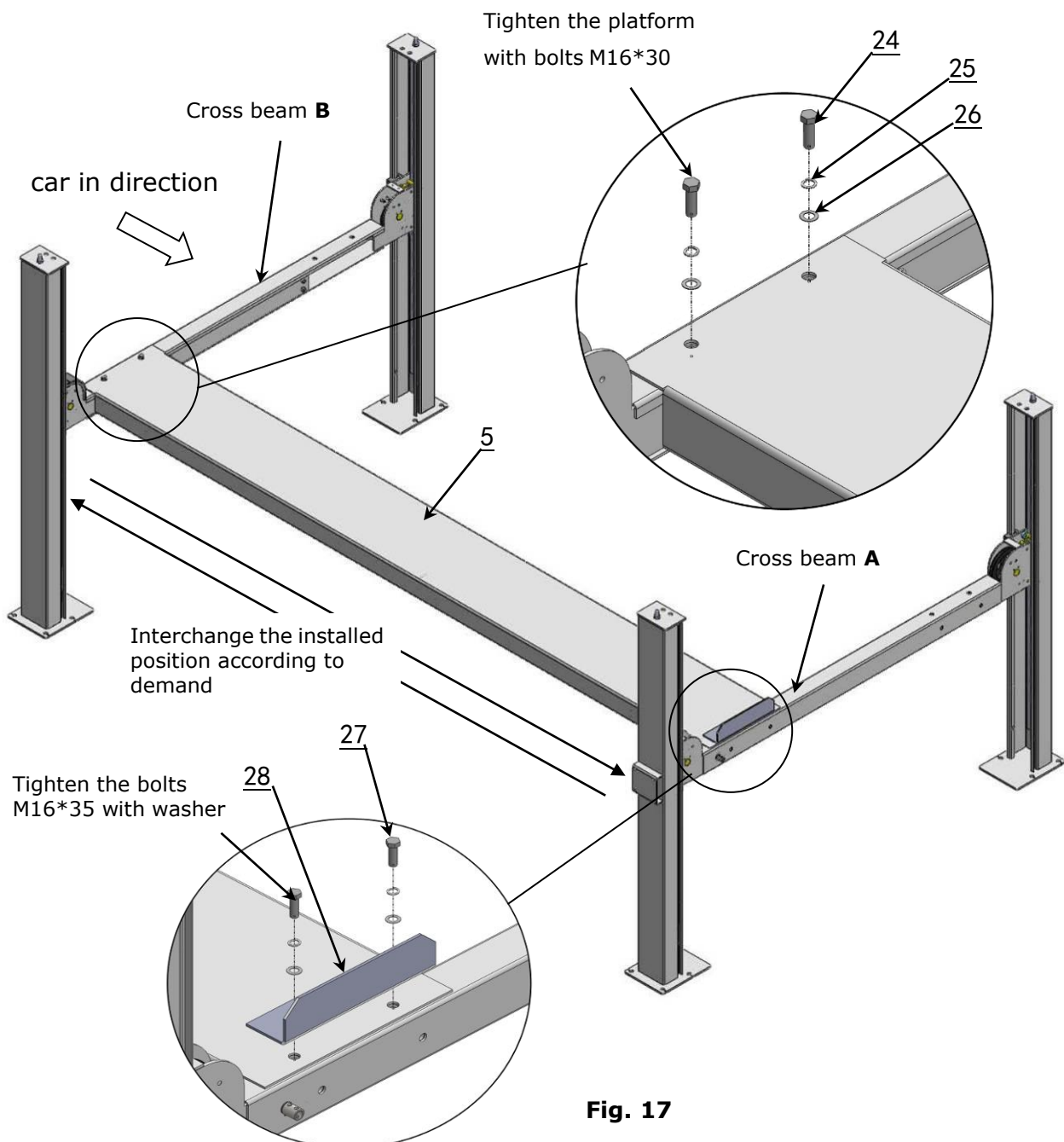
Fig. 16

2. **Install tire stop plate with bolts and washer on the platform:** Tighten the platform on cross beam **B** with bolts, tighten the tire stop plate on cross beam **A** with bolts

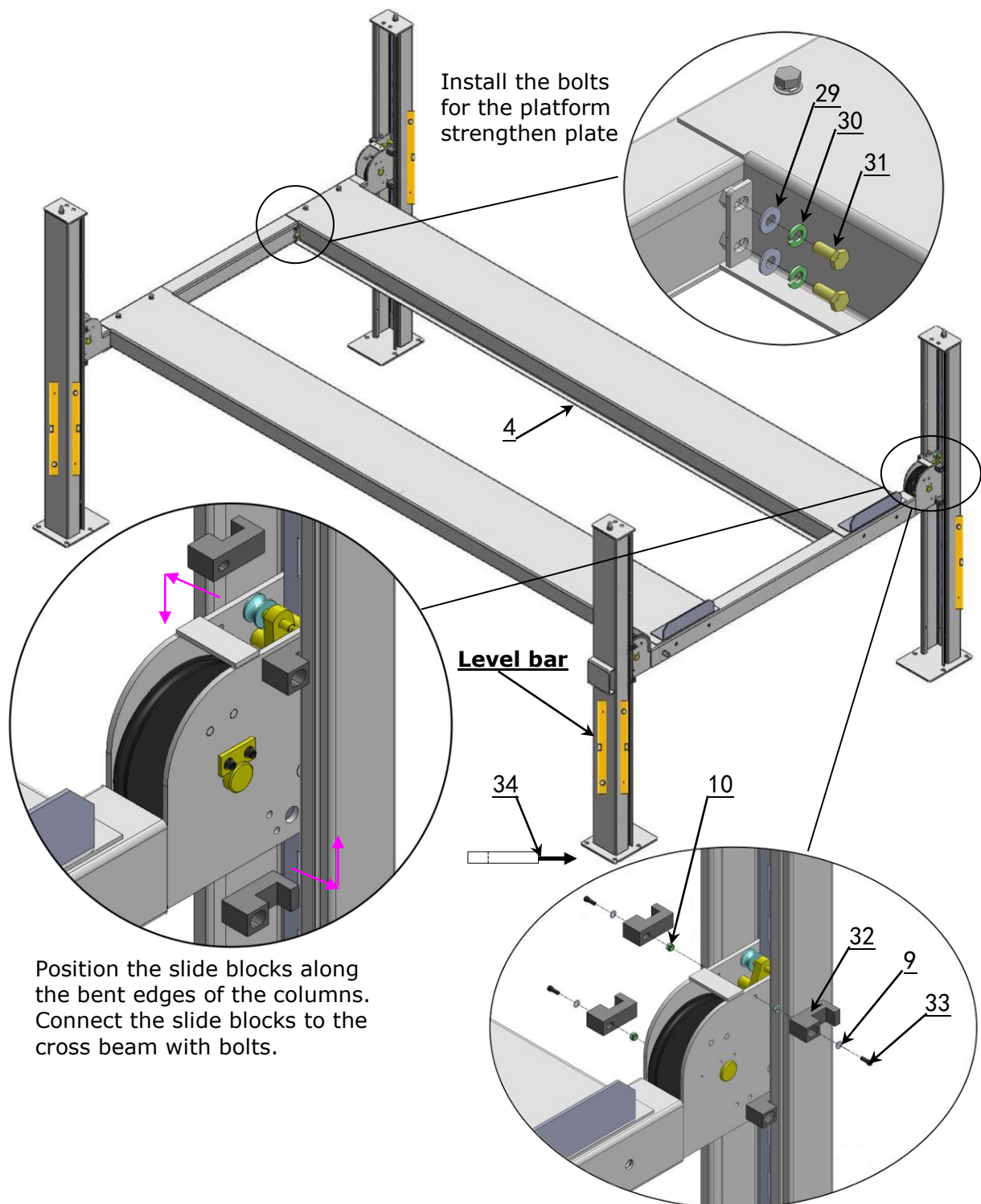
Note: The bolts for the side with tire stop plate is longer, pay attention when choosing the bolts (**See Fig.17**)

Instruction: 1). This lift is designed in both side (cross beam **A** and cross beam **B**) car in direction, user can install the lift according to the location. Below is the installation for the side of cross beam **B** car in direction. If choosing the side of cross beam **A** car in direction, then install the tire stop plate to the other side.

2). Powerside column can be installed at any position on customers' requirement, but the power unit must be installed near the side with the safety lock release handle.



- G.** Install offside platform and plastic block, then install the bolts for the platform strengthen plate, check the plumbness of columns with level and adjusting with the shims (**See Fig. 18**).

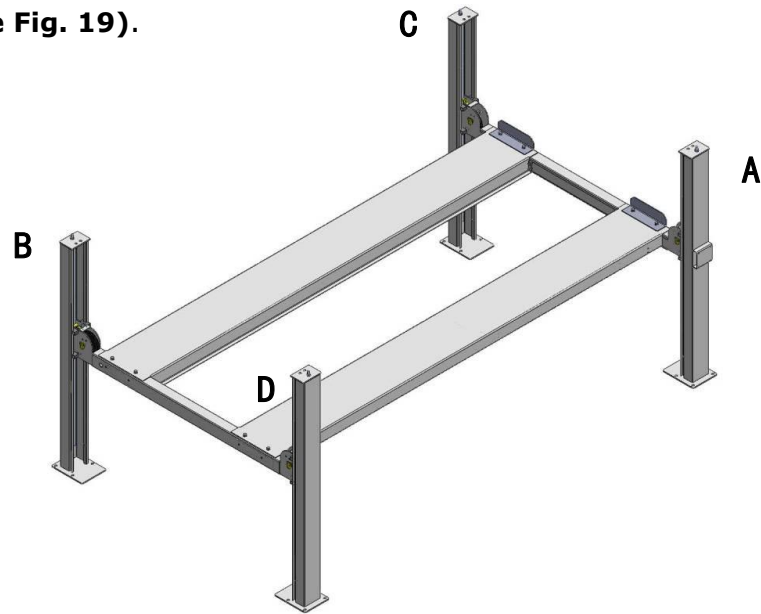


Note: DO NOT completely tighten the limit slide blocks. Loosen 1/4 lap after tightening.

Fig. 18

H. Illustration for cable installation

1. Pass through the cables from the platform to the columns according to the number of the cables (**See Fig. 19**).



NO.	①	②	③	④
Cable				
Length (inc. fitting)	115-3/4" (2940mm)	336" (8535mm)	171-1/4" (4350mm)	280-3/8" (7120mm)

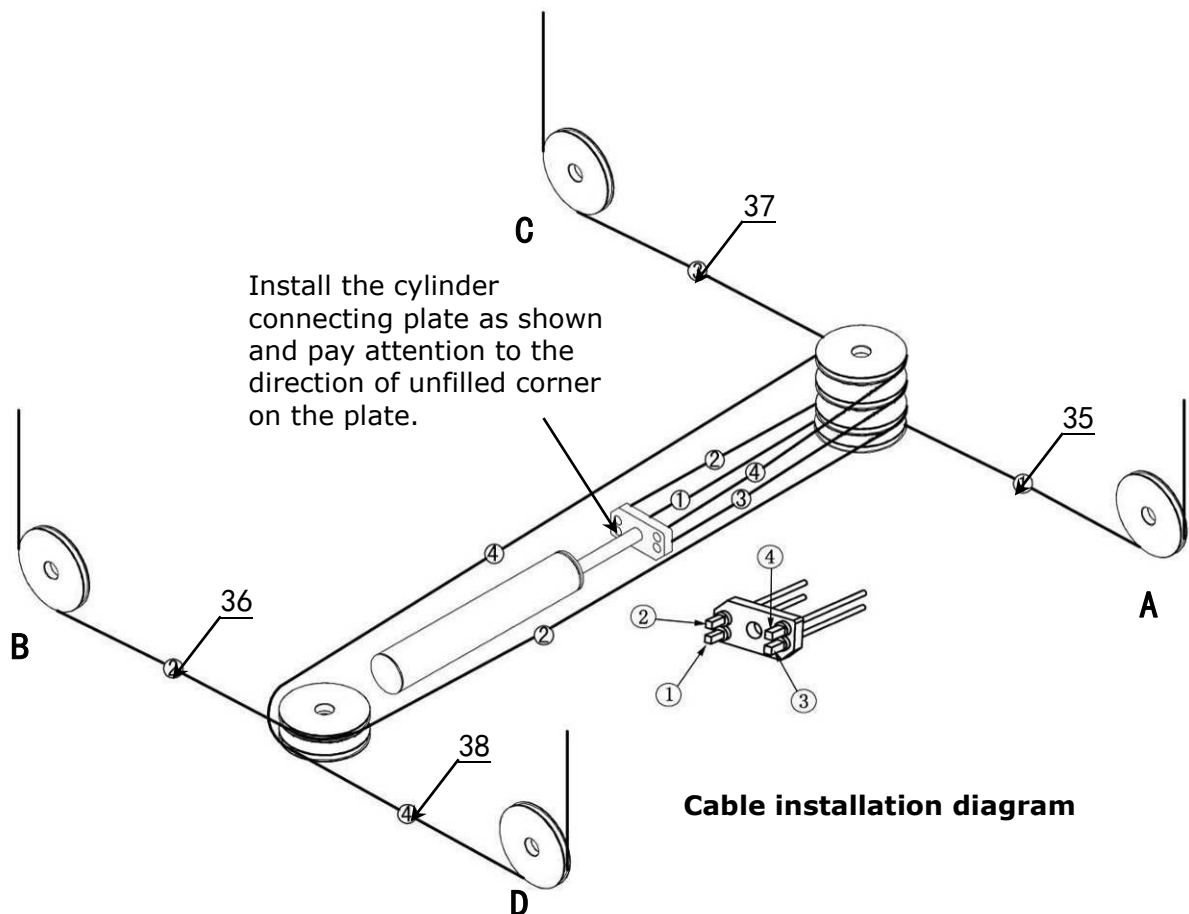


Fig. 19

2. The cable goes through the cross beam to top plate of columns and be screwed with cable nuts (**See Fig. 20**).

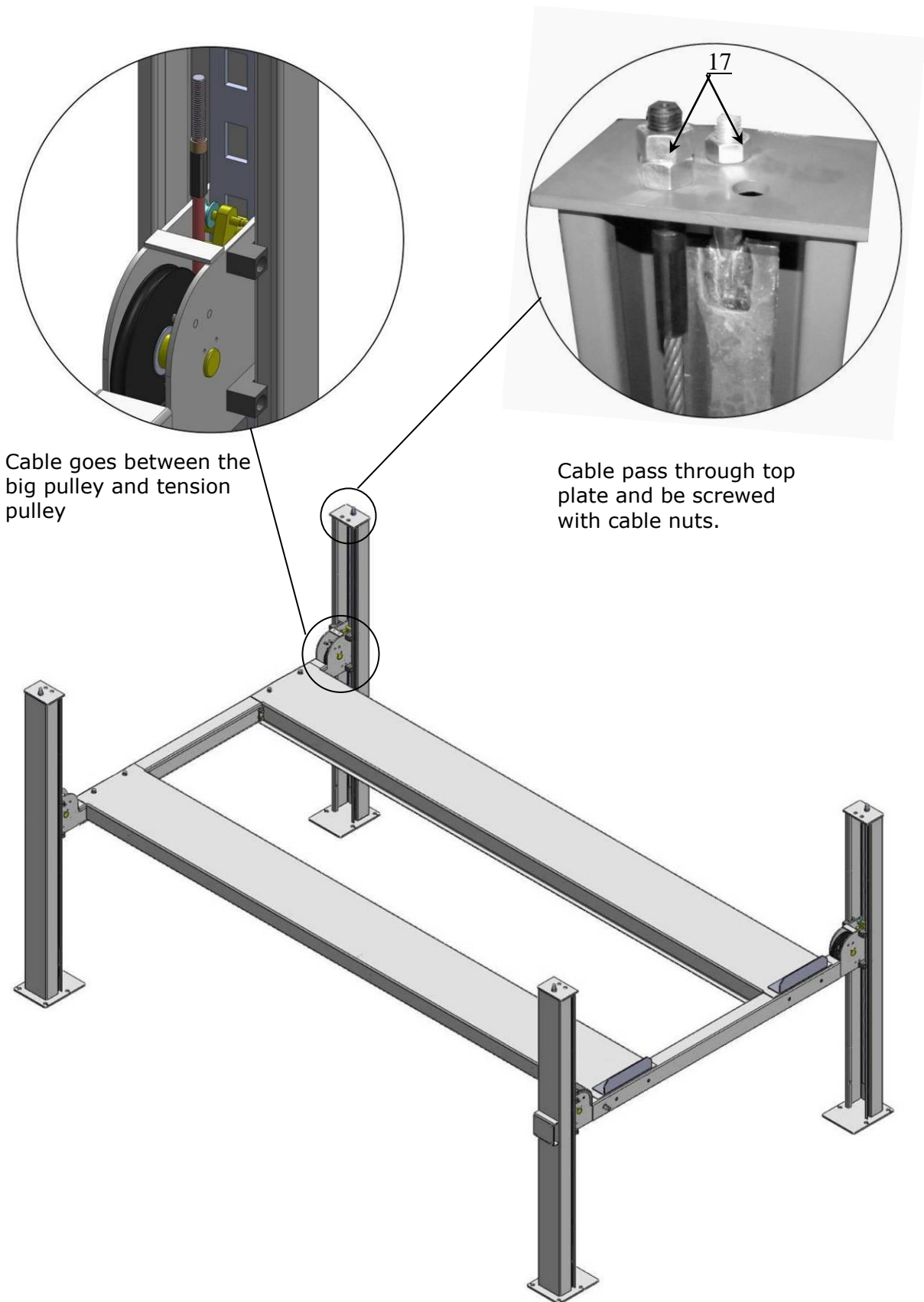


Fig. 20

3. Illustration for platform cables (See Fig. 21).

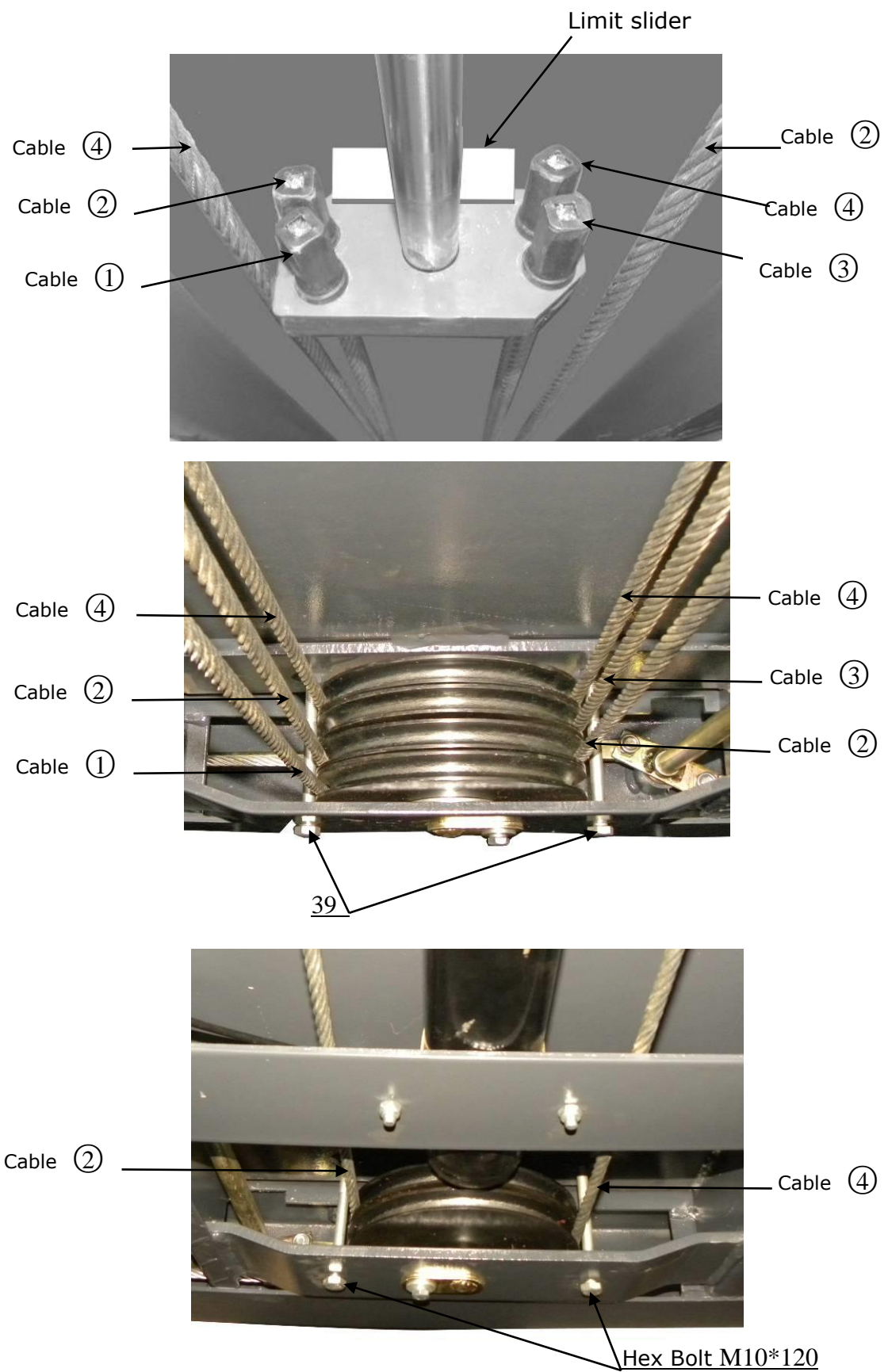


Fig. 21

I. Install release handle assy. See Fig.22

Noted: Power unit must be installed near the safety release handle.

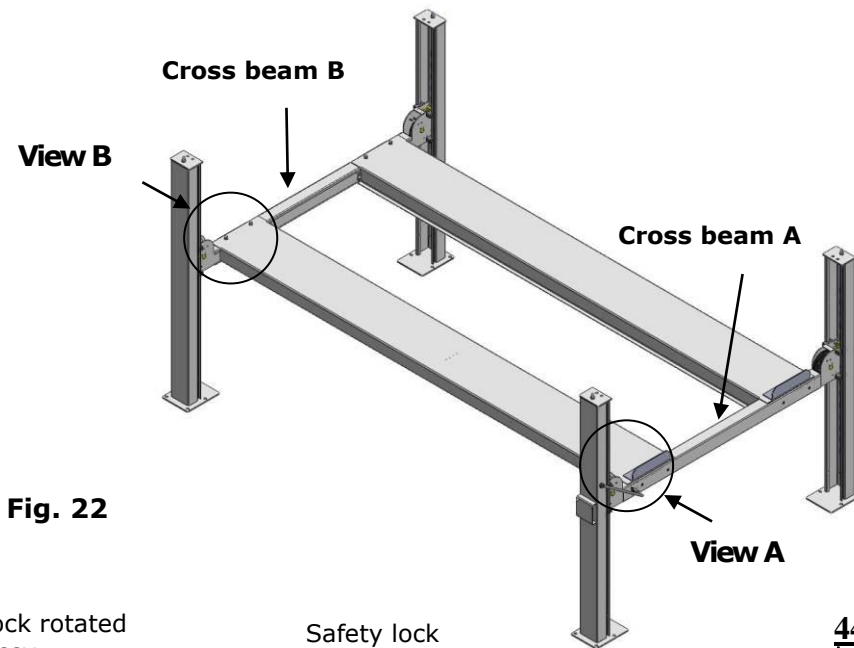
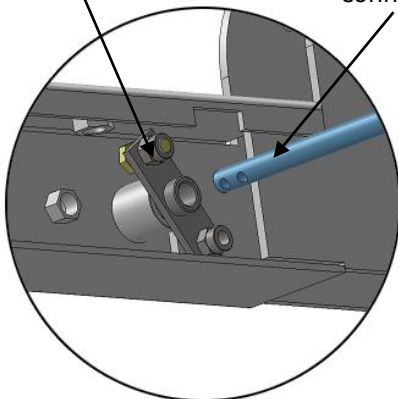


Fig. 22

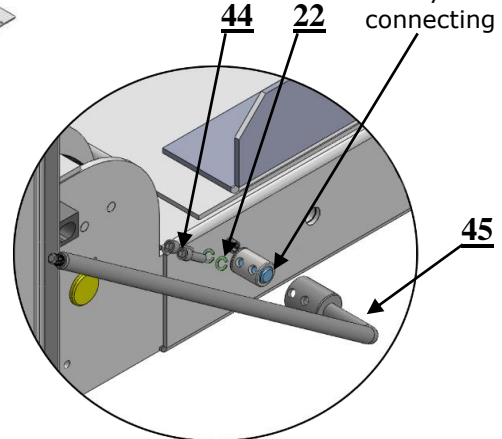
Safety lock rotated device assy.

Safety lock connecting bar

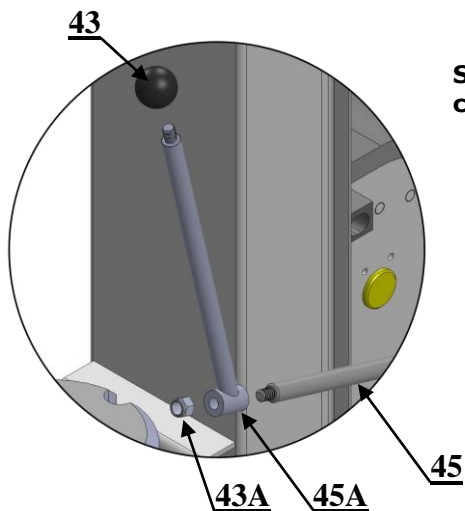


Pass through the connecting bar from the safety lock rotated device assy. of cross beam **A/B**

Safety lock connecting assy.

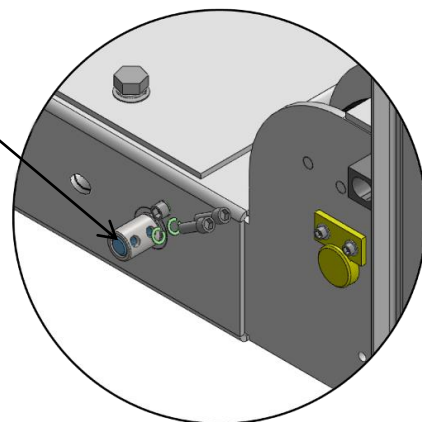


According to the above diagram, fix lock release handle and the safety lock connecting assy. With **M8*35** hex bolts and washers on cross beam **A**.



Install extend lock release handle and plastic ball

Safety lock connecting assy.



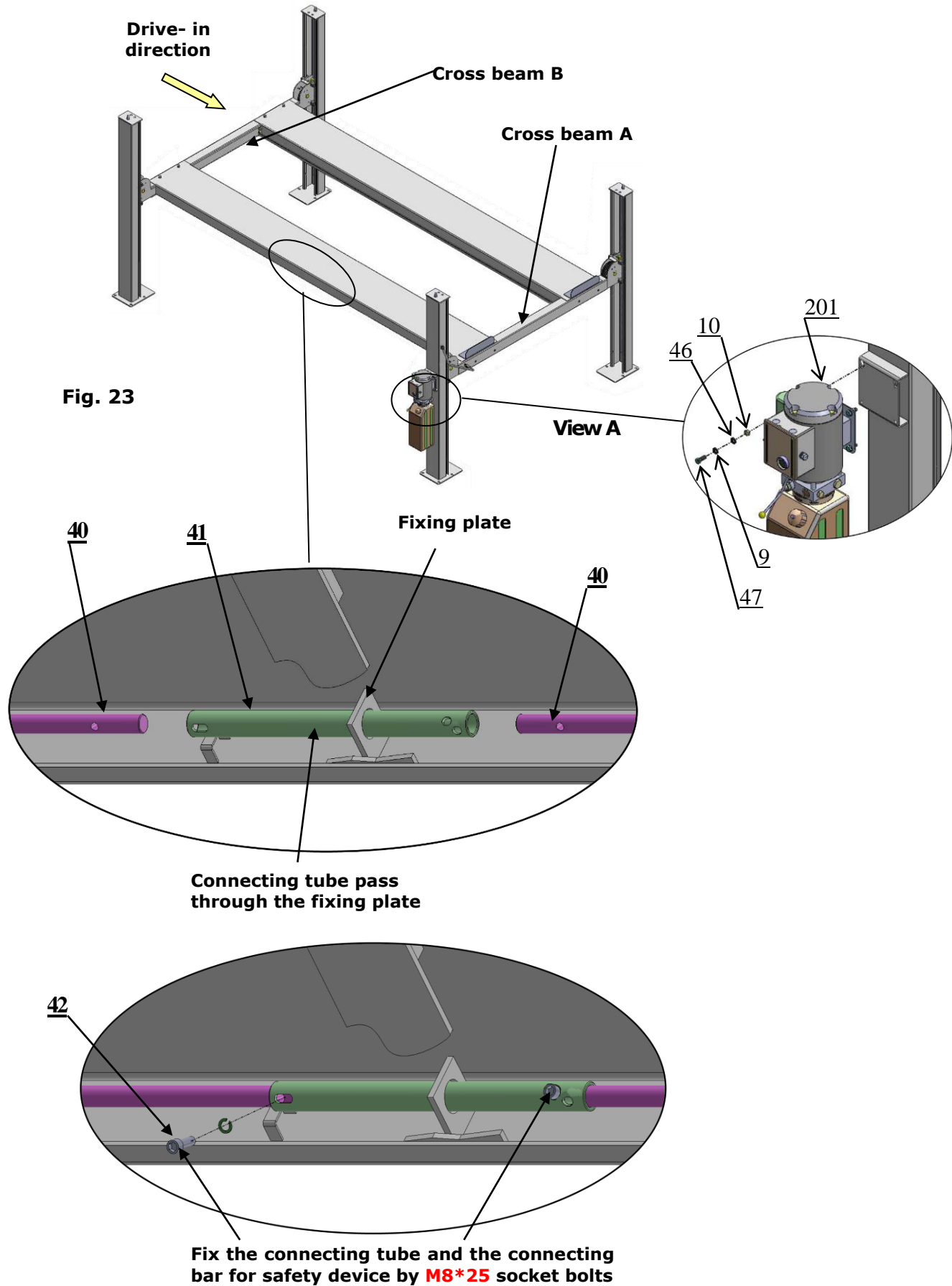
View B

According to the above diagram, fix safety lock connecting bar and safety lock connecting assy. By **M8*35** hex bolts and washers on cross beam **B**.

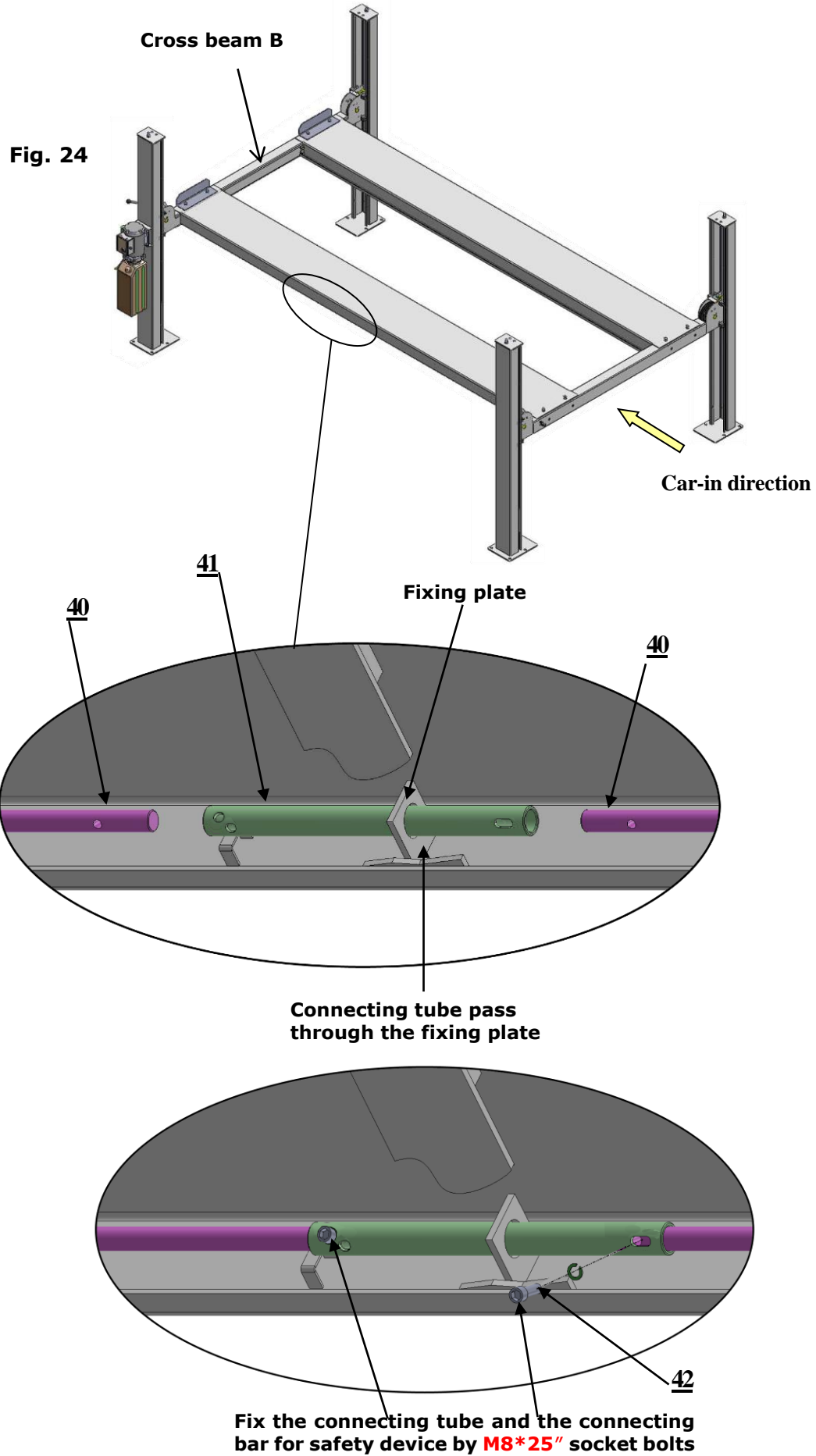
J. Install power unit and connecting tube (See Fig. 23).

Noted: Power unit must be installed near the safety release handle.

1. Install Power unit on the cross beam A



2.Install Power unit on the cross beam **B** (See Fig. 24).



K. Install Hydraulic System

1. For power unit attached to the column of cross beam **A** (See Fig. 25)

Note: Oil hoses connected to oil cylinder must be passed above the cable to avoid the oil hose scratched by cable.

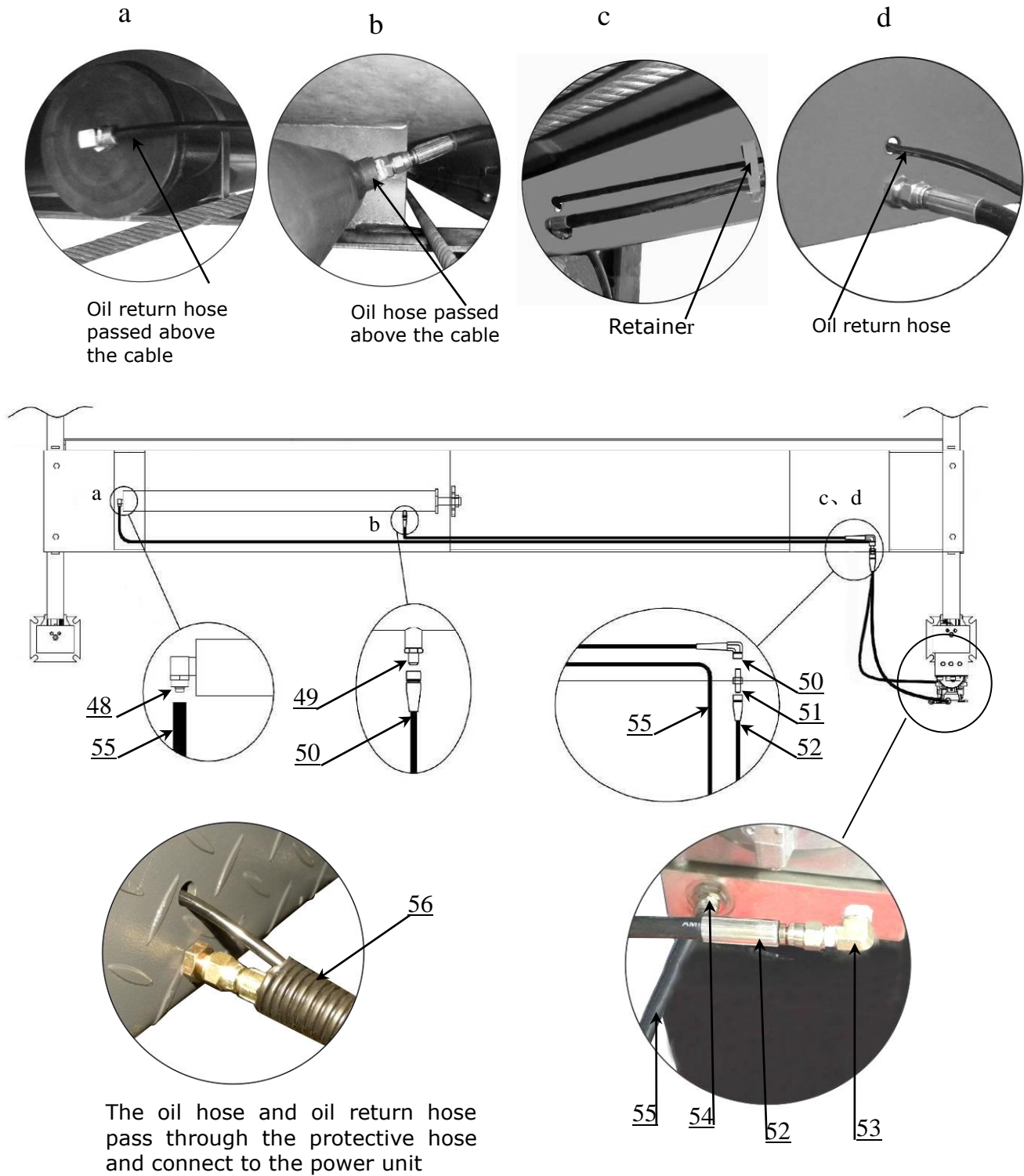


Fig. 25

2. For power unit attached to the column of cross beam **B** (See Fig. 26).

Note: The oil return hose can be adjusted when installation

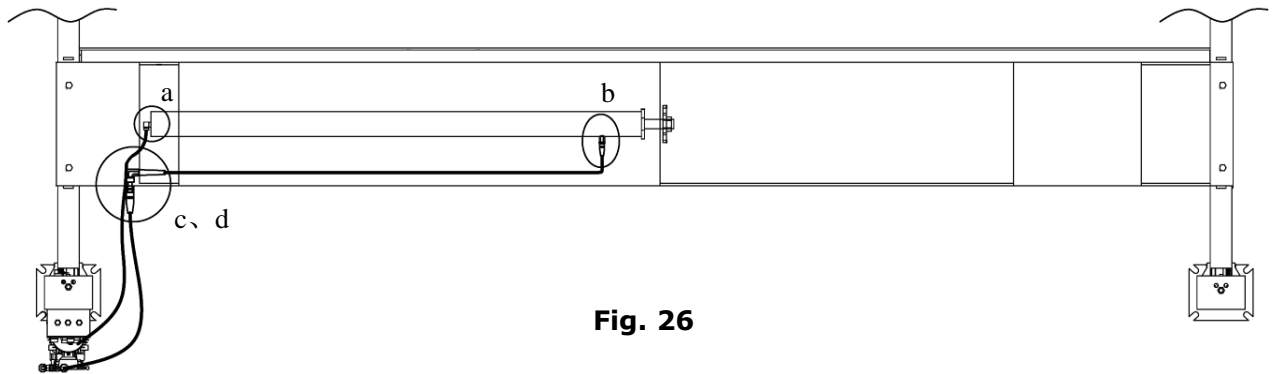


Fig. 26

L. Install Electrical System

Connect the power source on the data plate of Power Unit.

Note: For the safety of operators, the power wiring must contact the floor well.

Single phase motor (See Fig. 27).

1. Connecting the two power supply lines (active wire **L** and neutral wire **N**) to terminals of AC contractor marked **L1, L2** respectively.
2. Connecting the two motor wires to terminals of AC contractor marked **T1, T2**.
3. Connecting **A2** to **L2** of AC contractor.
4. Connecting the two wire of the button switch to the terminals of AC contractor marked **A1, L1**.

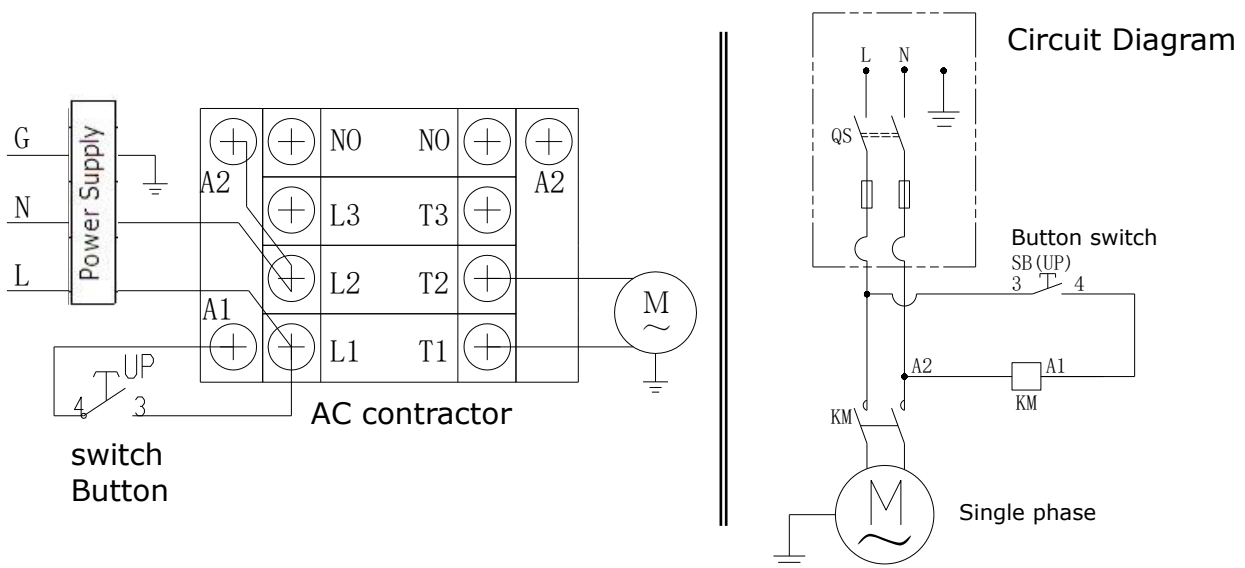


Fig. 27

M. Install spring and safety cover of cross beam (See Fig. 28).

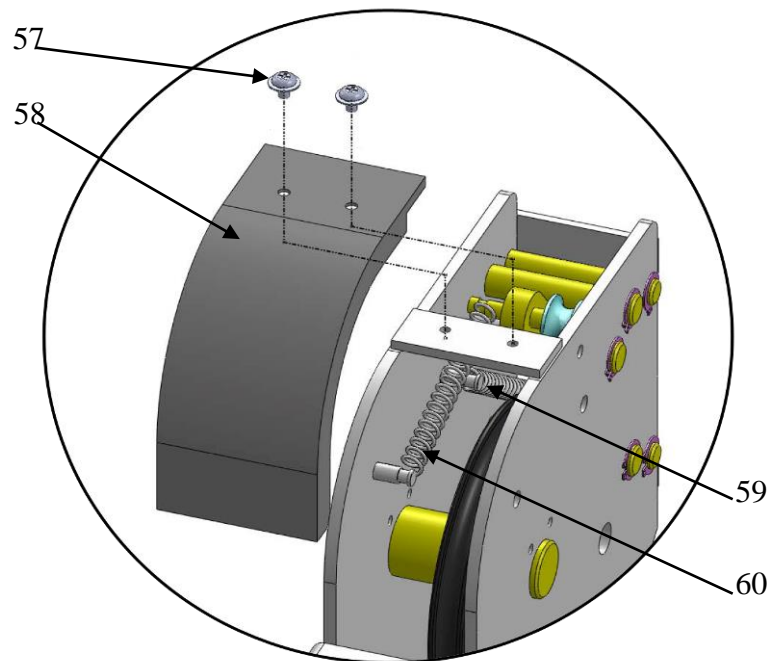


Fig. 28

N. Install drive-in ramp, optional jack tray and optional plastic oil pans (See Fig. 29).

According to the below diagram screw up the M16*30" bolts, then attach the drive-in ramp.

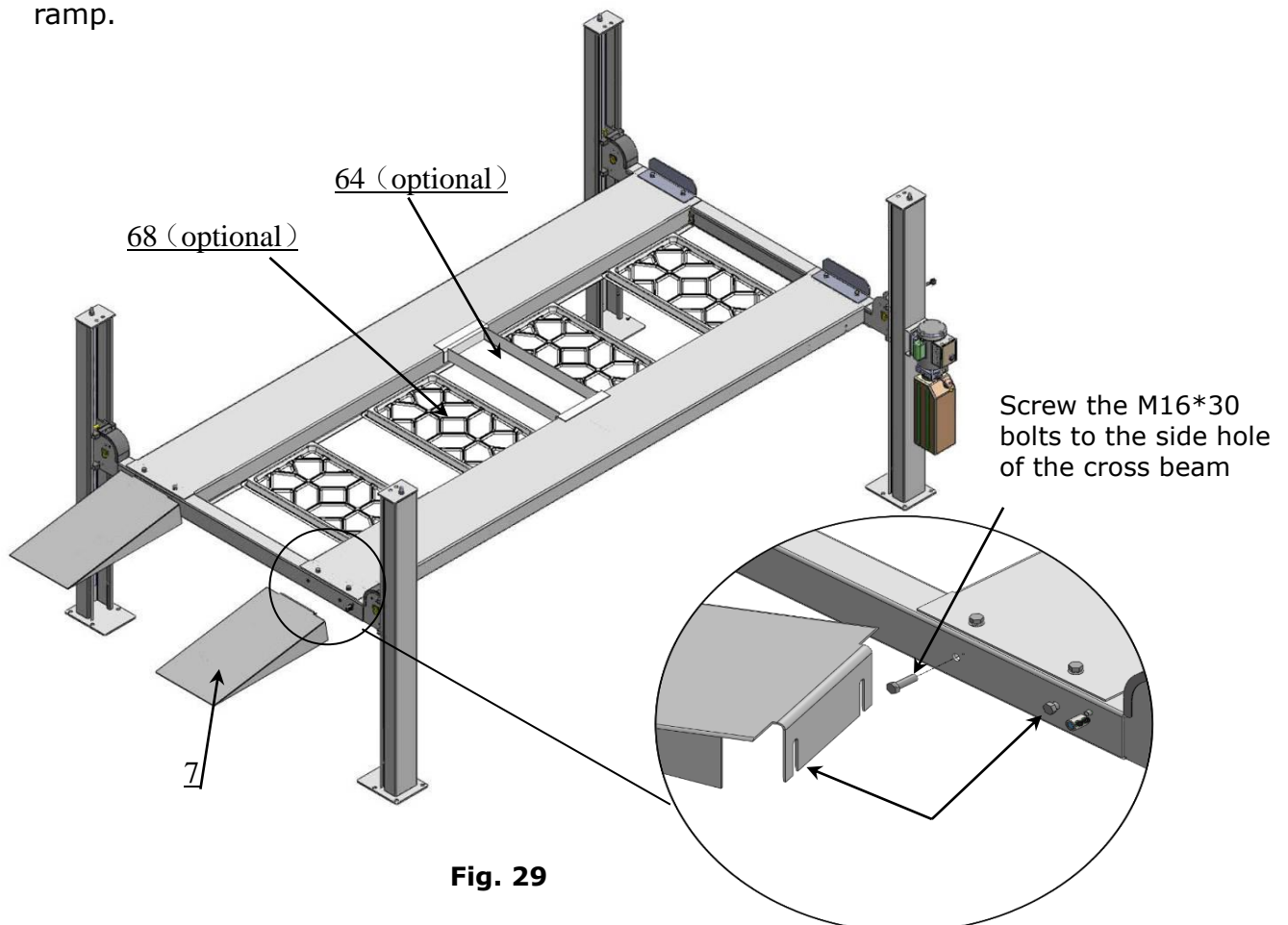


Fig. 29

O. Install Rear wheel stop plates (See Fig. 30)

After driving the vehicle on the lift, take off the drive-in ramp, install rear wheel stop plates to the drive-in ramp position.

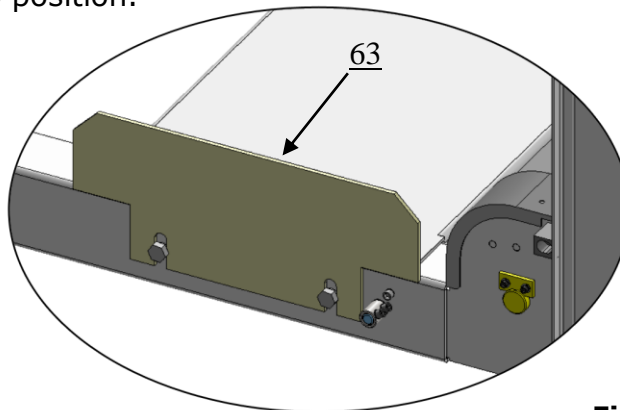


Fig. 30

For optional kits installation.

1. Install optional caster kits (See Fig. 31)

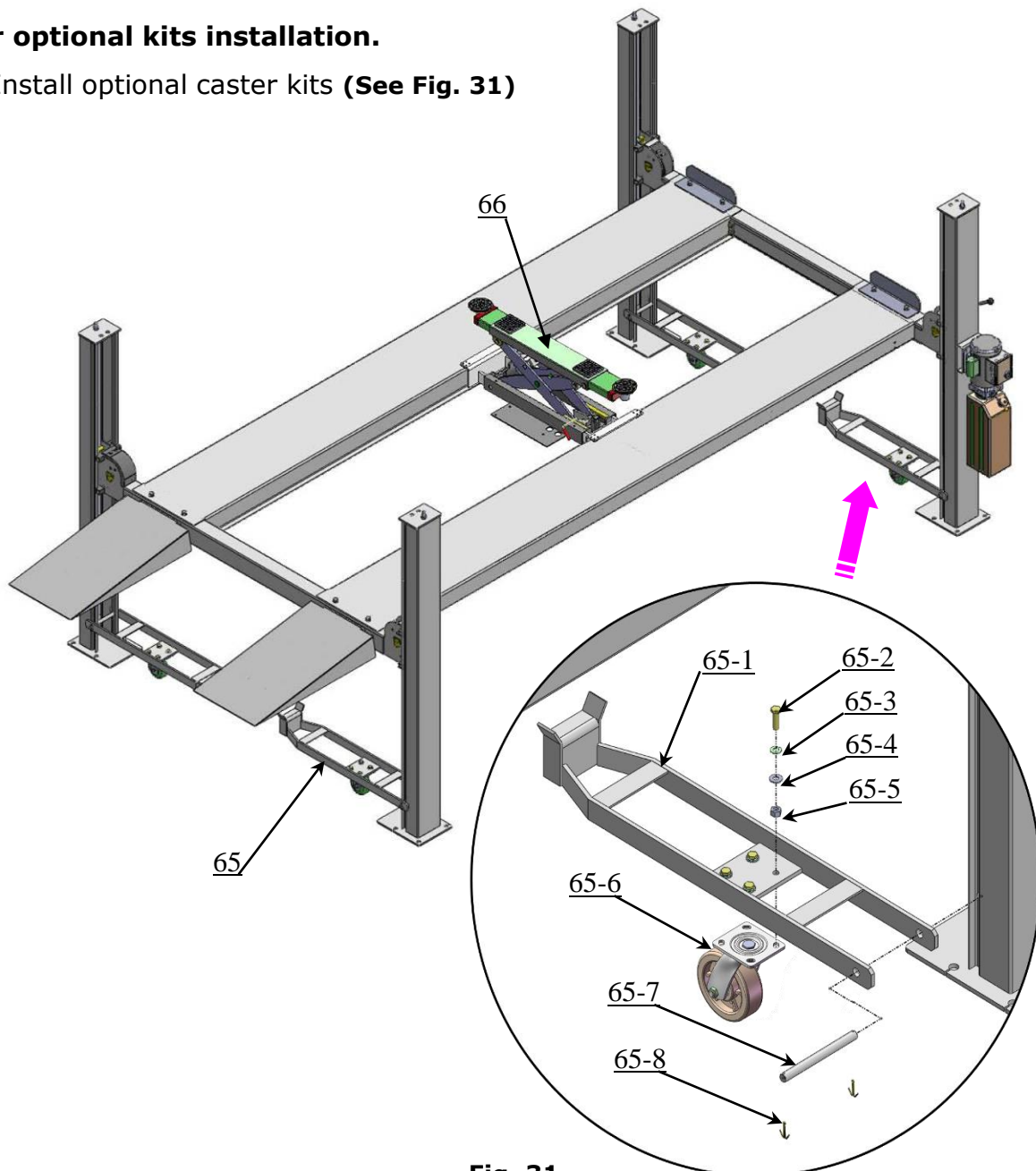
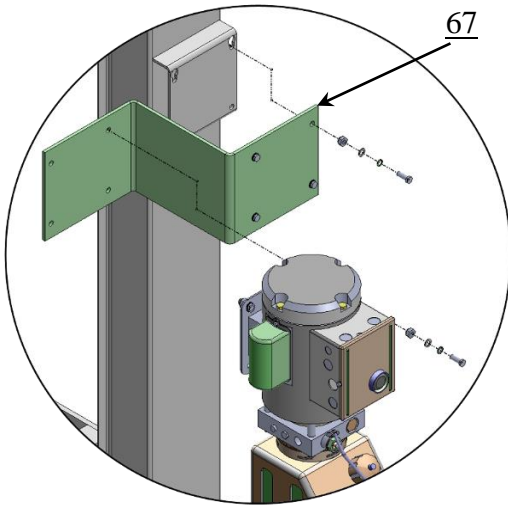


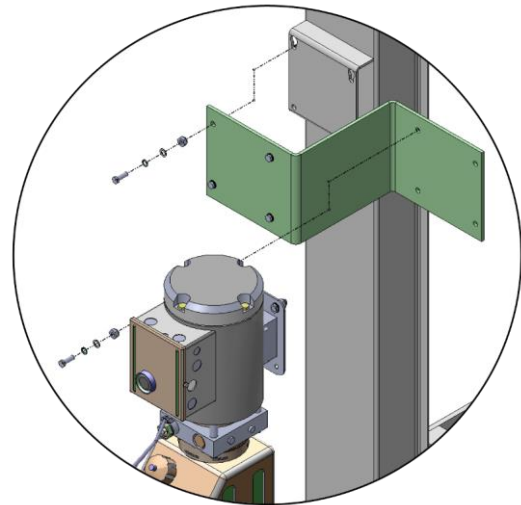
Fig. 31

2. Install optional motor fixing bracket (See Fig. 32, Fig.33).



Motor fixing bracket on cross beam **A**

Fig. 32



Motor fixing bracket on cross beam **B**

Fig. 33

P. Fix the anchor bolts

1. Prepare the anchor bolts (See Fig. 34).

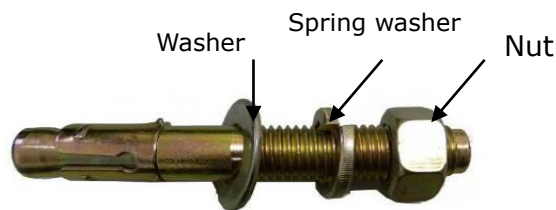


Fig. 34

2. Using the prescribed rotary hammer drill, and drill all the anchor holes and install the anchor bolts. Do not tighten the anchor bolts (See Fig. 35).

Note: The tightening torque for the anchor bolt is 150N.m, Anchor bolts driven into the ground at least 90mm.

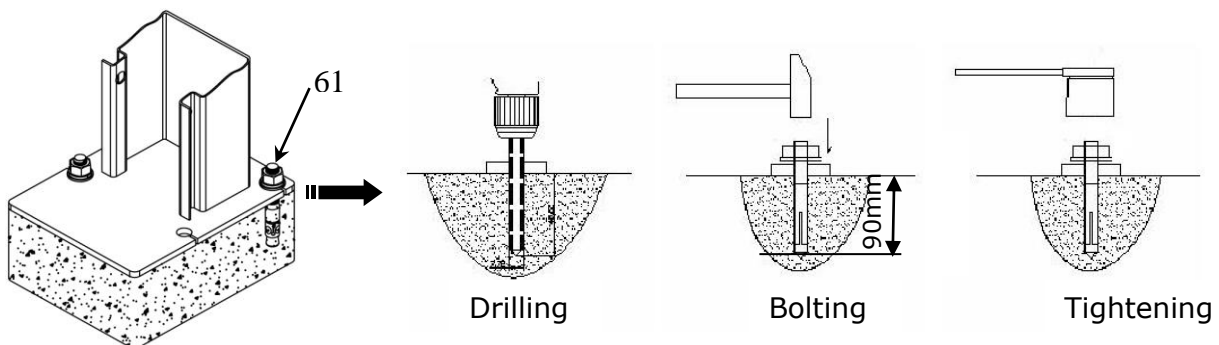


Fig. 35

IV. EXPLODED VIEW

Model 408-P

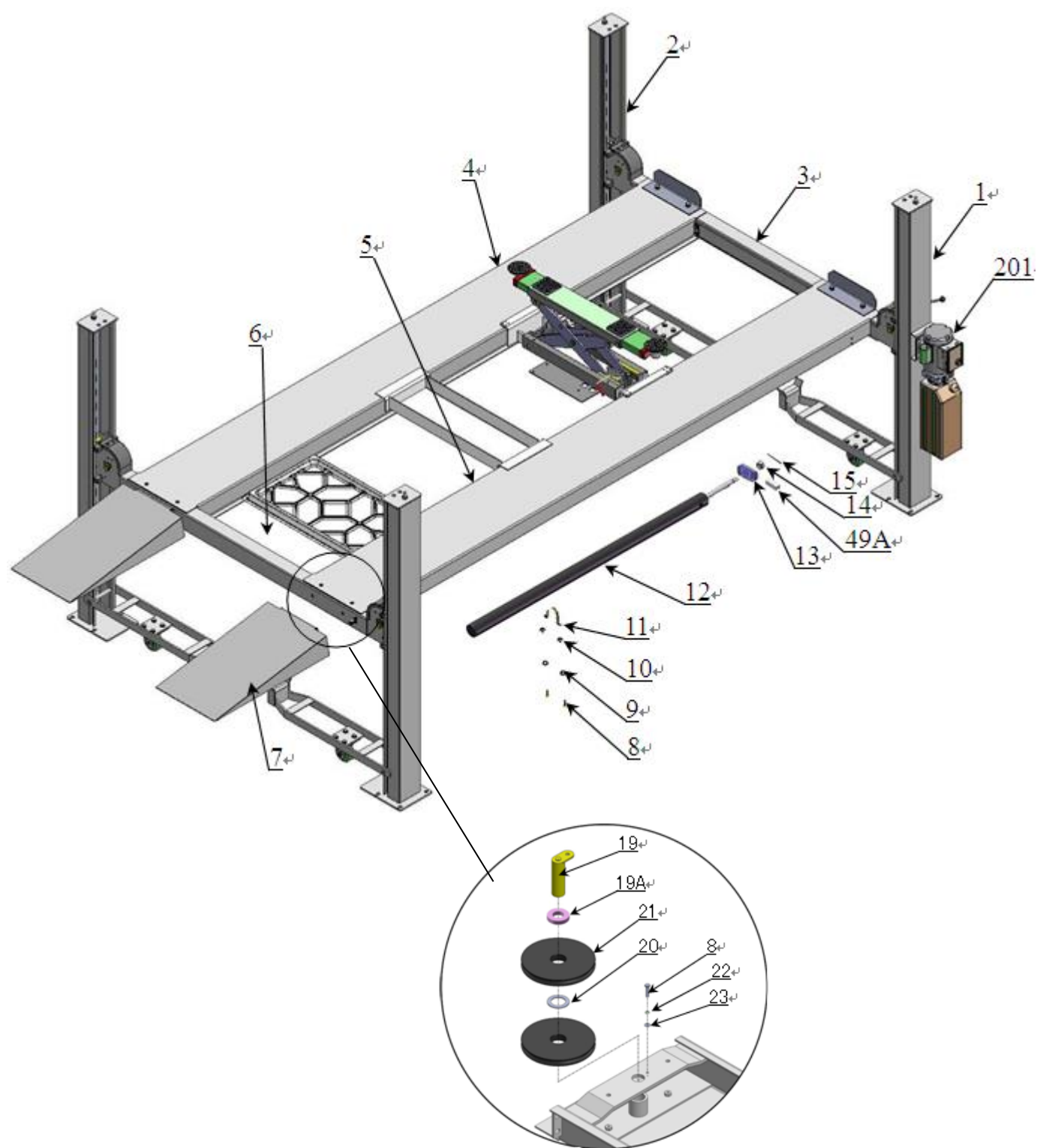


Fig. 36

CROSS BEAM

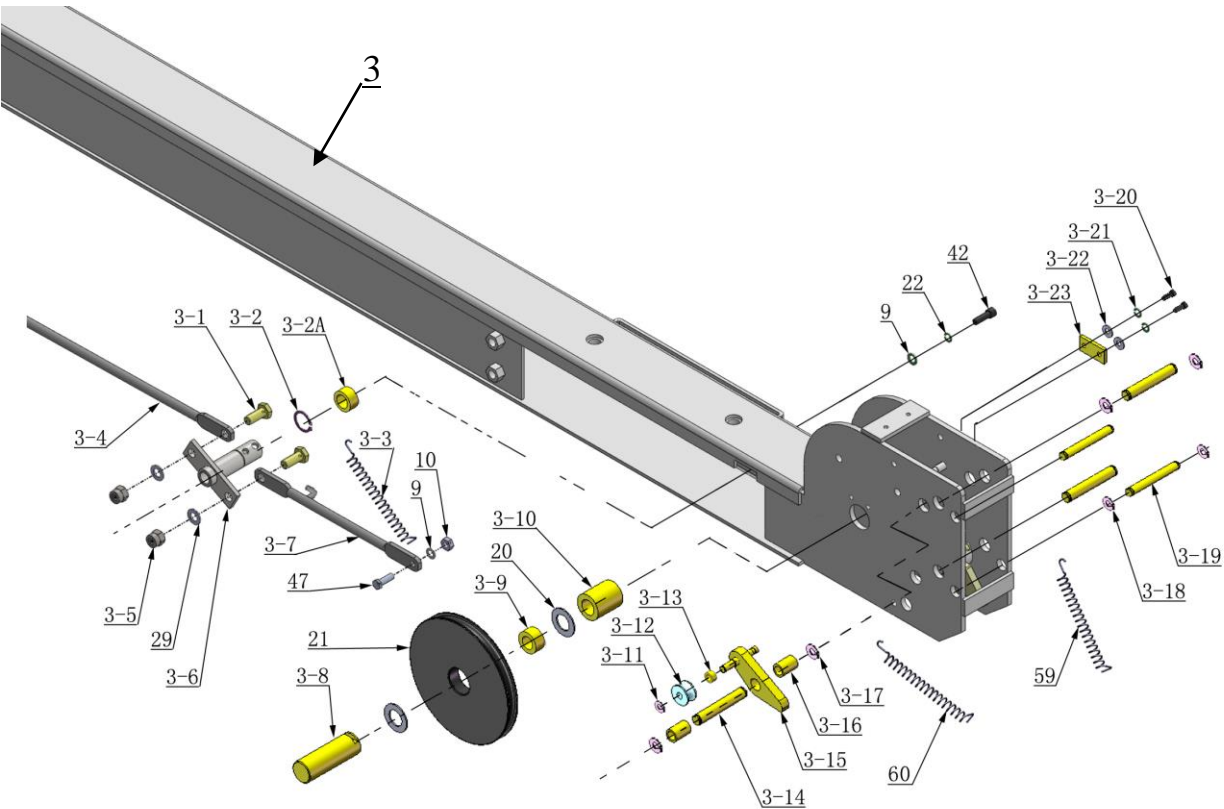


Fig.37

CYLINDERS

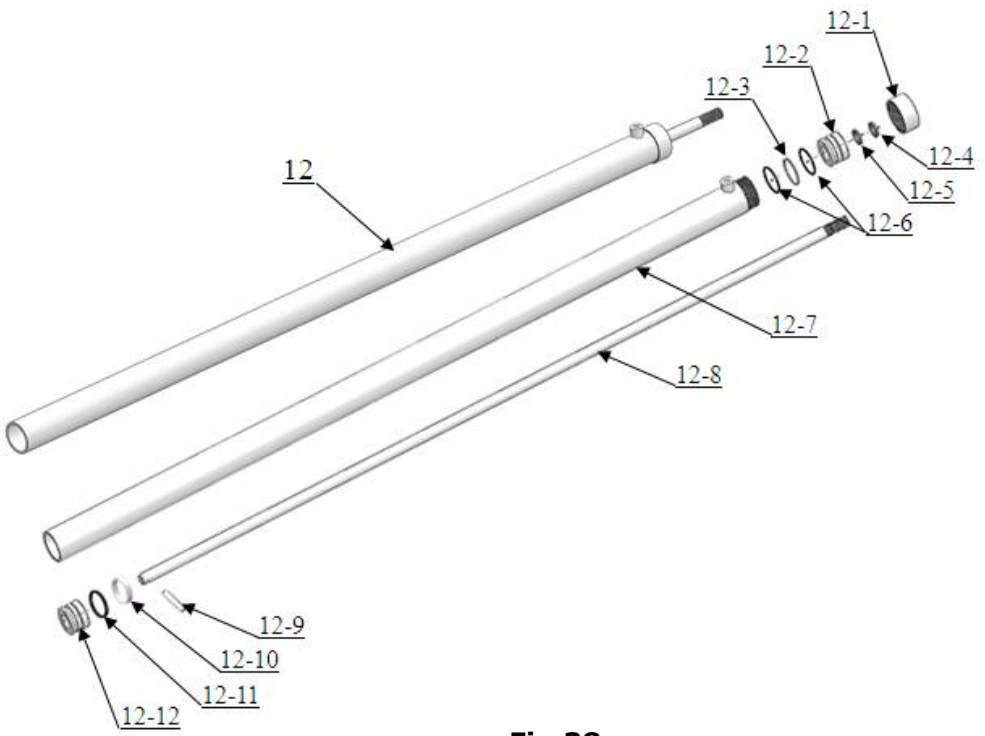


Fig.38

Manual power unit 110V/60HZ, Single phase

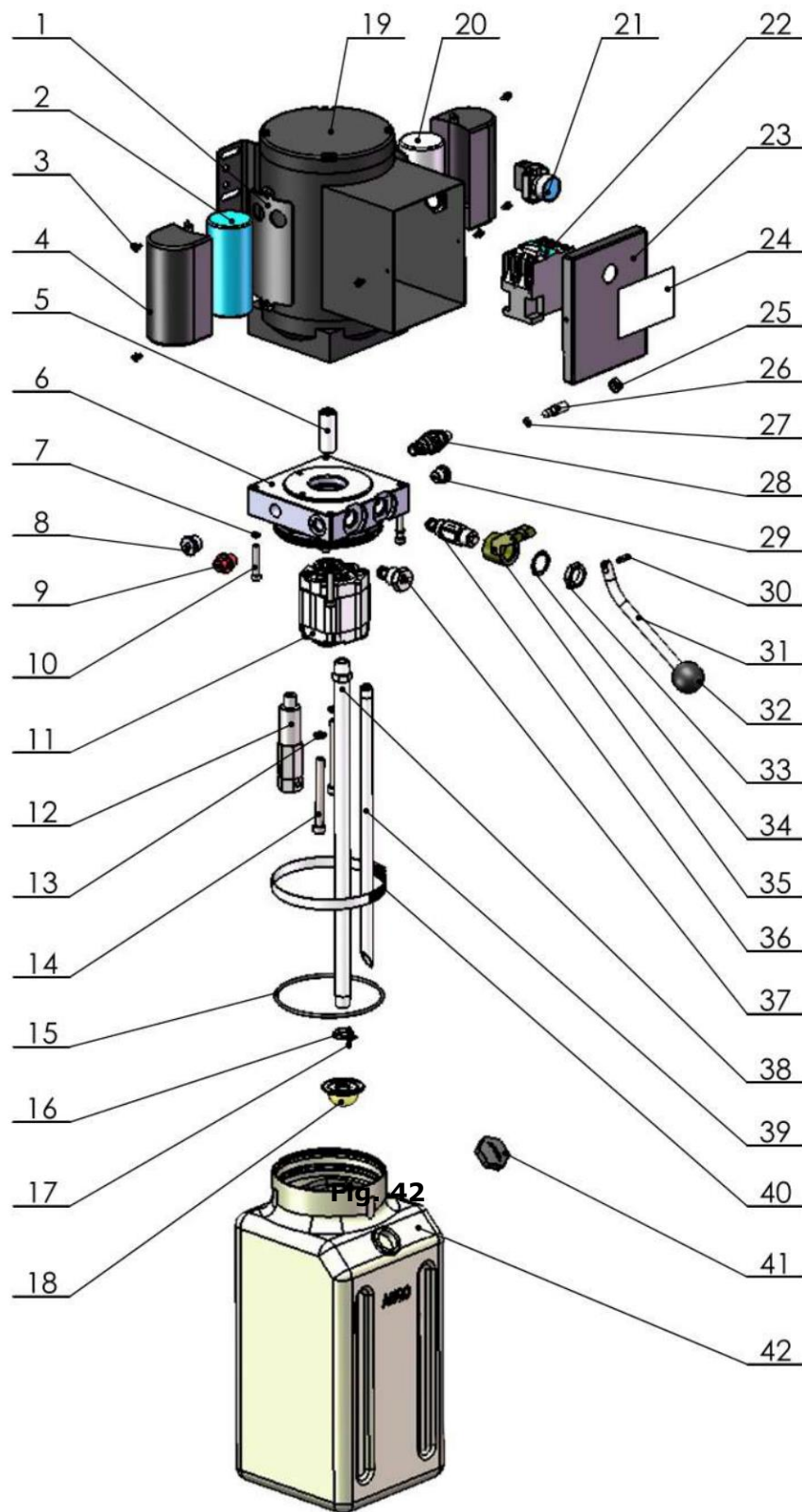


Fig. 39

Illustration of hydraulic valve for AMGO hydraulic power unit

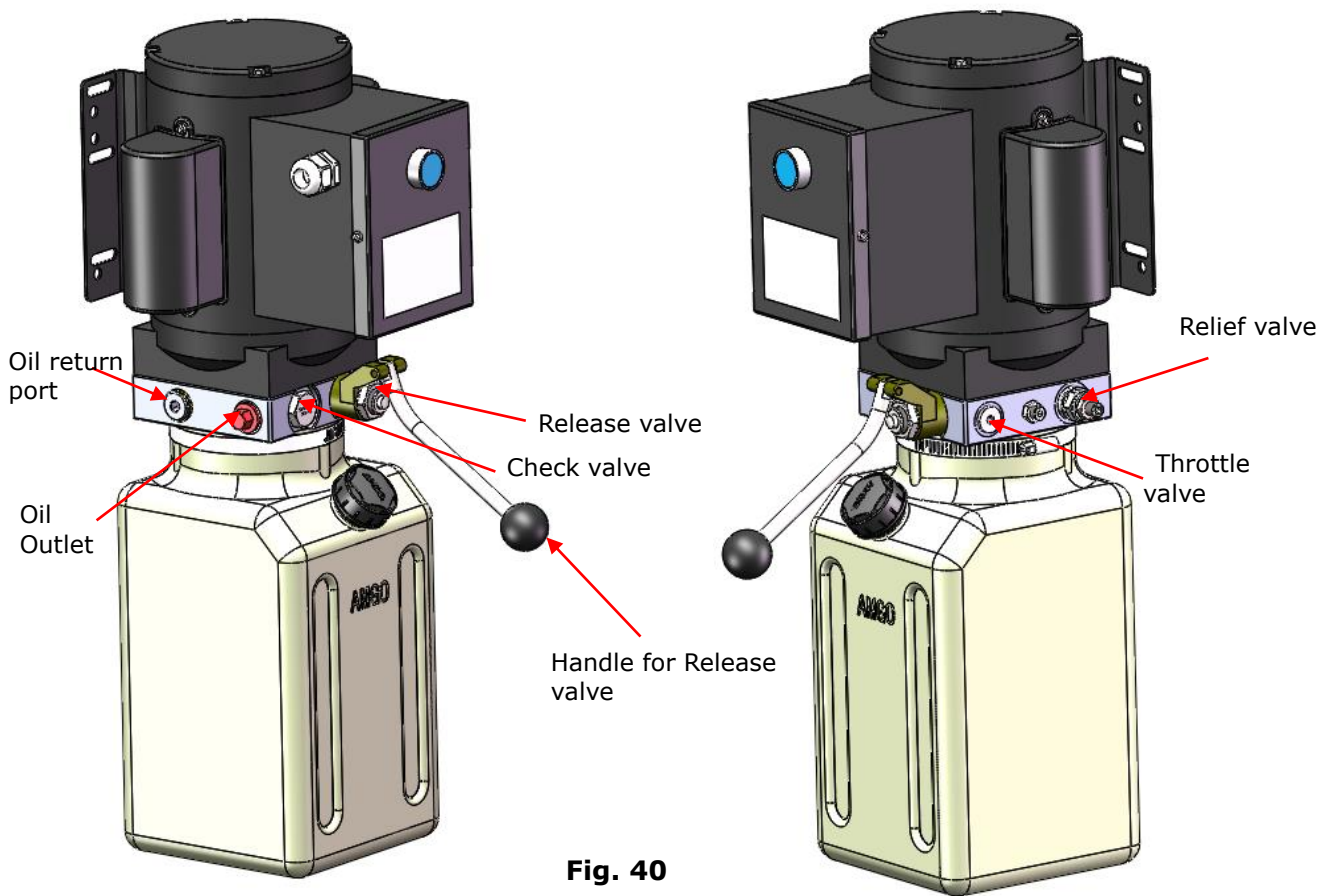


Fig. 40

V. TEST RUN

1. Fill the reservoir with Hydraulic Oil (**Note:** In consideration of Power Unit's durability, please use **Hydraulic Oil 46#**).
2. Press the control button on the power unit till the cables are strained. Check the cables and confirm they are in the proper pulley position. Make sure the cables are not across.
3. Press the release valve handle on the power unit to lock the cross-beam on the safety ladders, and then adjust the platforms to be level by adjusting the nuts of safety ladders. Tighten the nuts above and under the safety ladder top plate after leveling.
4. Adjust the cable fitting hex nuts to make platforms and four safety locks work synchronously. You need to run the lift up and down for several times, meanwhile do the synchronous adjustment till the four safety devices can lock and release at the same time.
5. Adjust the clearance between the column and the plastic slider of cross-beam, make sure the plastic slider can be slid in the column smoothly. Do not tighten too much of the sliding block.

6. After finishing the above adjustment, test running the lift with load. Run the lift with platforms in low position first, make sure the platforms can rise and lower synchronously and the safety device can lock and release synchronously. And then test run the lift to the top completely. If there are anything improper, repeat the above adjustment.

Circuit Diagram of Hydraulic System

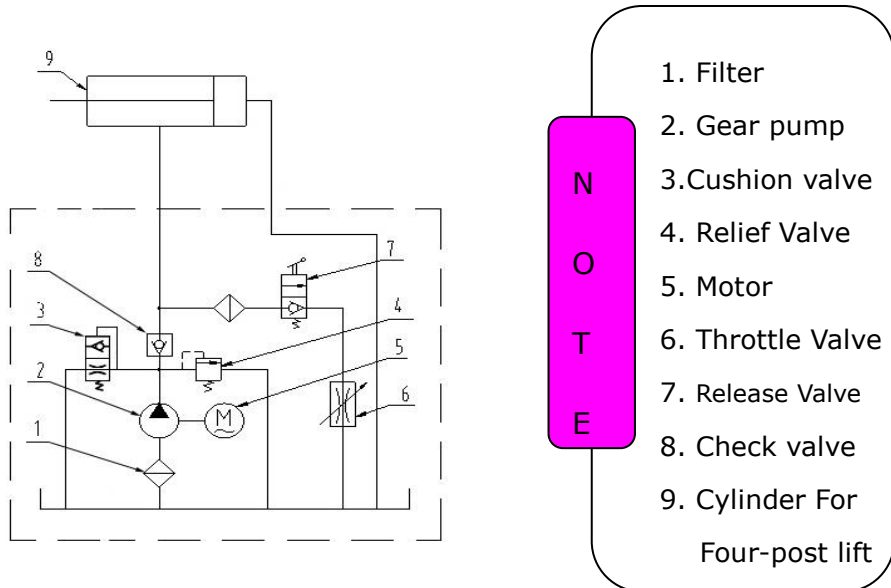


Fig. 41

VI. OPERATION INSTRUCTIONS

To lift vehicle

1. Keep clean of environment near the lift.
2. Drive vehicle to the platform and put on the brake.
3. Take off the drive-in ramp, install rear wheel stop plates to the drive-in ramp position.
4. Turn on the power and press the control button, raise the lift to the working position.

Note: make sure the vehicle is steady when the lift is raised.

5. Press the release valve handle to lock the lift in the safety position. Make sure the safety device is locked at the same height.

To lower vehicle

1. Be sure the clearance of around and under the lift, only leaving operator in lift area.
2. Press the control button, the lift will be raised for 3-5 seconds, and then press the safety release handle, make sure the safety device released, press the release valve handle by the other hand, then the lift starts being lowered automatically.
3. Drive away the vehicle when the lift is lowered to the lowest position. Take off the rear wheel stop plates and install drive-in ramp, then left the lift.
4. Turn off the power.

VII. MAINTENANCE SCHEDULE

Monthly:

1. Lubricate cable with lubricant;
2. Check all cable connection, bolts and pins to insure proper mounting;
3. Make a visual inspection of all hydraulic hoses/lines for possible wear or leakage;
4. Lubricate all rollers, safety devices with 90wt. gear oil or equivalent.

Every six months:

1. Make a visual inspection of all moving parts for possible wear, interference or damage.
2. Check and adjust as necessary, equalizer tension to insure level lifting.
3. Check columns for plumbness.

VIII. TROUBLE SHOOTING

TROUBLE	CAUSE	REMEDY
Motor does not run	1. Button does not work 2. Wiring connections are not in good condition 3. Motor burned out 4. AC contactor burned out	1. Replace button 2. Repair all wiring connections 3. Repair or replace motor 4. Replace AC contactor
Motor runs but the lift is not raised	1. Motor runs in reverse rotation 2. Release valve in damage 3. Gear pump in damage 4. Relief valve or check valve in damage 5. Low oil level	1. Reverse two power wire 2. Repair or replace 3. Repair or replace 4. Repair or replace 5. Fill tank
Lift does not stay up	1. Release valve out of work 2. Relief valve or check valve leakage. 3. Cylinder or fittings leaks	Repair or replace
Lift raises too slow	1. Oil line is jammed 2. Motor running on low voltage 3. Oil mixed with Air 4. Pump leaks 5. Overload lifting	1. Clean the oil line 2. Check electrical system 3. Fill tank 4. Repair or replace pump 5. Check load
Lift cannot lower	1. Safety device are not in activated 2. Release valve damaged	1. Operate again 2. Repair or replace

IX. PARTS LIST FOR MODEL 408-P

Item	Part#	Description	QTY.	Note
1	410001	Powerside Column	1	
2	410002	Offside Column	3	
3	410003	Cross Beam A	1	
4	410004	Offside Platform	1	
5	410005	Powerside Platform	1	
6	410006	Cross Beam B	1	
7	410007	Drive-in ramp	2	
8	209043	Hex Bolt	4	
9	209033	Washer	28	
10	209005	Self locking Nut	26	
11	410008	Cylinder fixed ring	1	
12	410009	Cylinder	1	
13	410011	Cylinder connecting plate	1	
14	410012	Hex Nut	1	
15	201005	Split Pin	1	
200	640020	Manual power unit	1	
17	420175A	Hex nut	16	
18	410022	Safety ladder	4	
19	420022A	Pulley pin assy.	2	
19A	410106	Washer	1	
20	420023A	Washer	13	
21	420024B	Pulley	10	
22	209034	Lock washer	10	
23	420144	Washer	2	
24	410013	Hex Bolt	8	
25	420137	Lock washer	8	
26	420029	Washer	8	
27	410014	Hex Bolt	4	
28	410015	Tire stop plate	2	
29	206006	Washer	12	
30	420026	Lock washer	8	
31	410105	Hex Bolt	8	
32	410016A	Plastic block	16	
33	410017	Socket bolt	16	
34	620065/ 201090	Shim	20/20	
35	410019	Cable ①	1	
36	410020	Cable ②	1	
37	410018	Cable ③	1	
38	410021	Cable ④	1	
39	420020B	Hex Bolt	4	
40	410023	Connecting bar for safety device	2	

Item	Part#	Description	QTY.	Note
41	410024	Connecting tube	1	
42	209032	Socket bolt	4	
43	217005	Plastic ball	1	
43A	209056	Self locking Nut	1	
44	410025	Socket bolt	4	
45	410026	Safety release handle	1	
45A	410100	Extension lock release handle assy	1	
46	209004	Rubber ring	4	
47	209003	Hex Bolt	8	
48	420166	90° Fitting	1	
49	420119	Straight Fitting for cylinder	1	
49A	410135	Limit block	1	
50	410027	Oil hose	1	
51	420120	Extend straight fitting with nut	1	
52	207026	Oil hose	1	
53	209060	90° Fitting for power unit	1	
54	420095	Straight fitting	1	
55	410028	Oil return hose	1	
56	410036	Protective hose	1	
57	209145A	Cup head bolt with washer	8	
58	410029	Plastic cover for cross beam	4	
59	410146	Spring	4	
60	420033	Spring	4	
61	209059	Anchor bolt	16	
62	410500A	Parts box	1	
63	410094	Rear wheel stop plate	2	
Optional kits				
64	410040	Jack tray	1	
65	410037A	Caster kits	4	
66	410041	Sliding jack	1	
67	410038	Motor fixing bracket	1	
68	410039	Plastic oil tray	4	
Parts for optional caster kits				
65-1	410042A	Support bracket	4	
65-2	209125	Hex bolt	16	
65-3	209039	Lock washer	16	
65-4	209022	Washer	16	
65-5	209021	Hex nut	16	
65-6	410035	Plastic wheel	4	
65-7	410034	Connecting pin	4	
65-8	209012	Hair Pin	8	

Parts For Cross Beam				
3-1	206024	Hex bolt	4	
3-2	206032	Snap ring	2	
3-2A	217020	Bronze bush	2	
3-3	410099	Spring	2	
3-4	410031	Connecting bar for safety lock	2	
3-5	206023	Self locking Nut	4	
3-6	410032	Safety lock rotated device assy.	2	
3-7	410033	Connecting bar assy. for safety lock	2	
3-8	420041A	Pulley Pin	4	
3-9	420132A	Pulley Bush	10	
3-10	420040A	Pulley pin sleeve	4	
3-11	209010	Snap ring	4	
3-12	420035	Tension pulley	4	
3-13	420174	Spacer	4	
3-14	420171	Pin	12	
3-15	420175	Slack-cable safety lock (Left & Right)	2/ea.	
3-16	420172	Pin Bush For Slack-cable safety lock	8	
3-17	206019	Snap ring	24	
3-18	420037	Snap ring	16	
3-19	420038	Pin	8	
3-20	420138	Socket Bolt	8	
3-21	209149	Lock washer	8	
3-22	420045	Washer	8	
3-23	420044	Stop block	4	
Parts For Cylinder				
12-1	410143	Head Cap	1	
12-2	410144	Head Cap cover	1	
12-3	410142	Support Ring	1	
12-4	410080	Dust Ring	1	
12-5	410104	Y- Ring	1	
12-6	201031	O- Ring	2	
12-7	410145	Bore Weldment	1	
12-8	410047	Piston Rod	1	
12-9	410049	Pin	1	
12-10	520052	Support Ring	1	
12-11	201030	Y- Ring	1	
12-12	410048	Piston	1	
Parts For Manual Power Unit 110V/60HZ/1 Phase				
1	81400180	Rubber	2	
2	81400073	Starting capacitor	1	
3	420148	Cup head bolts with washer	6	
4	81400066	Cover for capacity	2	
5	81400363	Motor Connecting Shaft	1	

6	81400362	Manifold Block	1	
7	10209149	Lock Washer	4	
8	81400276	Plug	1	
9	81400259	Plug	1	
10	85090142	Socket Bolt	4	
11	81400312	Gear pump	1	
12	81400294	Buffering Valve	1	
13	10209034	Lock Washer	2	
14	81400295	Socket Bolt	2	
15	81400365	O Ring	1	
16	10209152	Belt	1	
17	85090167	Magnet	1	
18	81400290	Filter	1	
19	81400412	Motor	1	
20	81400086	Running capacitor	1	
21	10420070	Push Button	1	
22	41030055	AC Contactor	1	
23	81400287	Cover of Motor terminal box	1	
24	71111106	Power unit label	1	
25	81400296	Nut	1	
26	81400459	Throttle valve core	1	
27	10209069	O ring	1	
28	81400266	Overflow Valve	1	
29	81400284	Plug	1	
30	81400452	Elastic latch	1	
31	81400451	Release valve handle	1	
32	10209020	Black plastic ball	1	
33	81400125	Relief valve nut	1	
34	81400124	Relief valve washer	1	
35	81400449	Release valve handle seat	1	
36	070001	Relief valve	1	
37	070002	Check valve	1	
38	81400375	Oil suction pipe	1	
39	81400376	Oil return pipe	1	
40	81400364	Clamp	1	
41	81400263	Oil tank cap	1	
42	81400320	Oil tank	1	



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